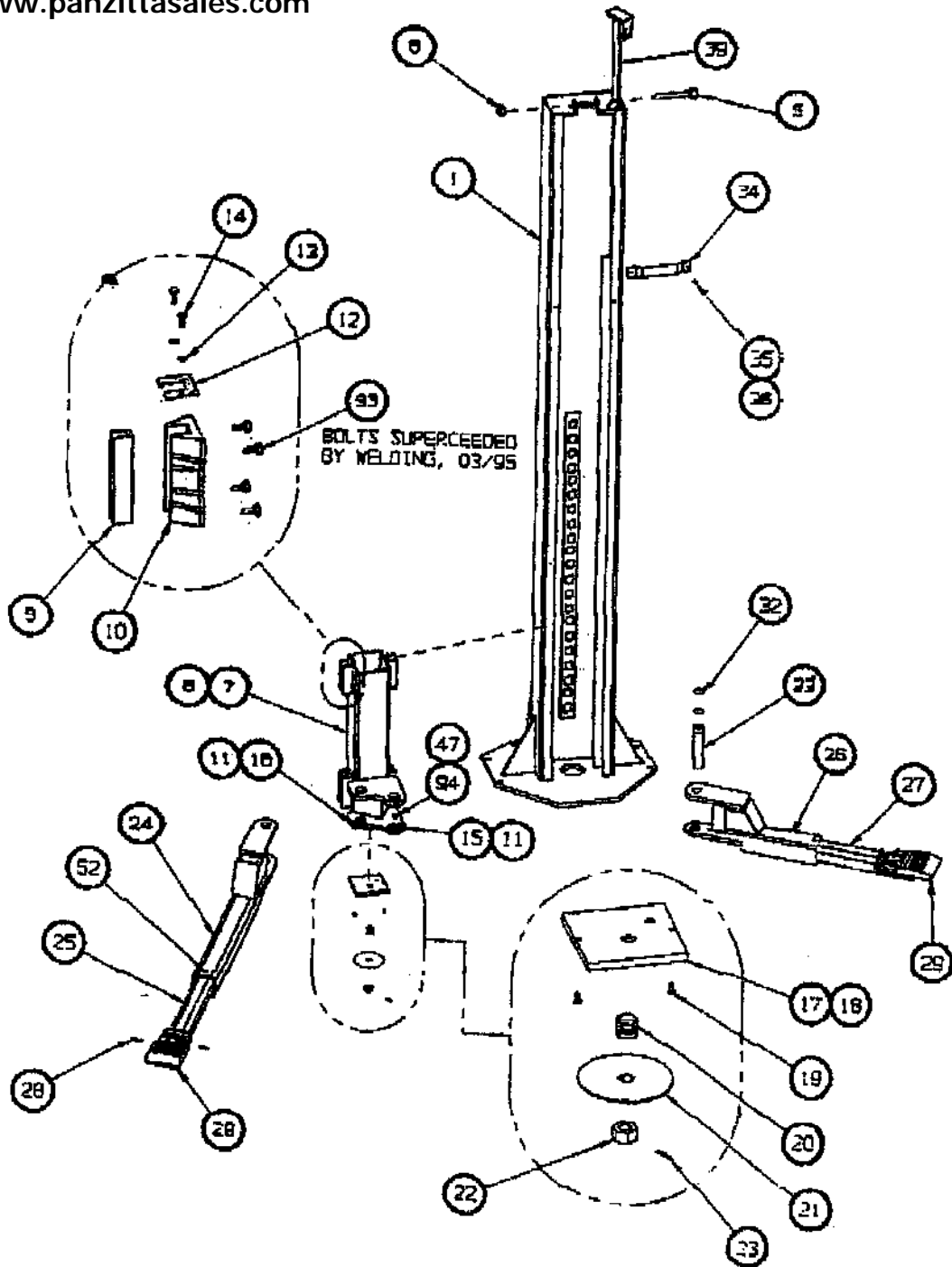
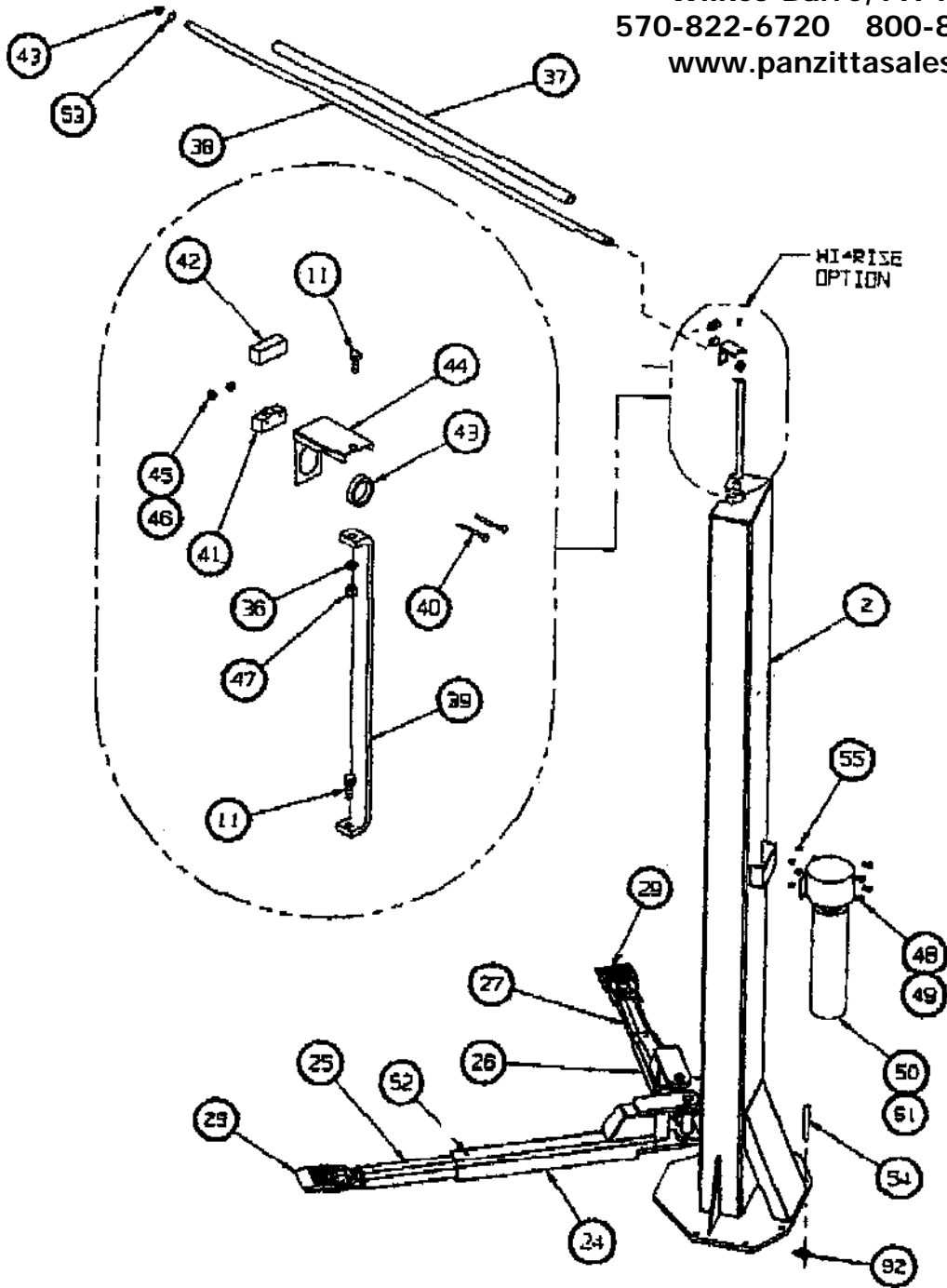


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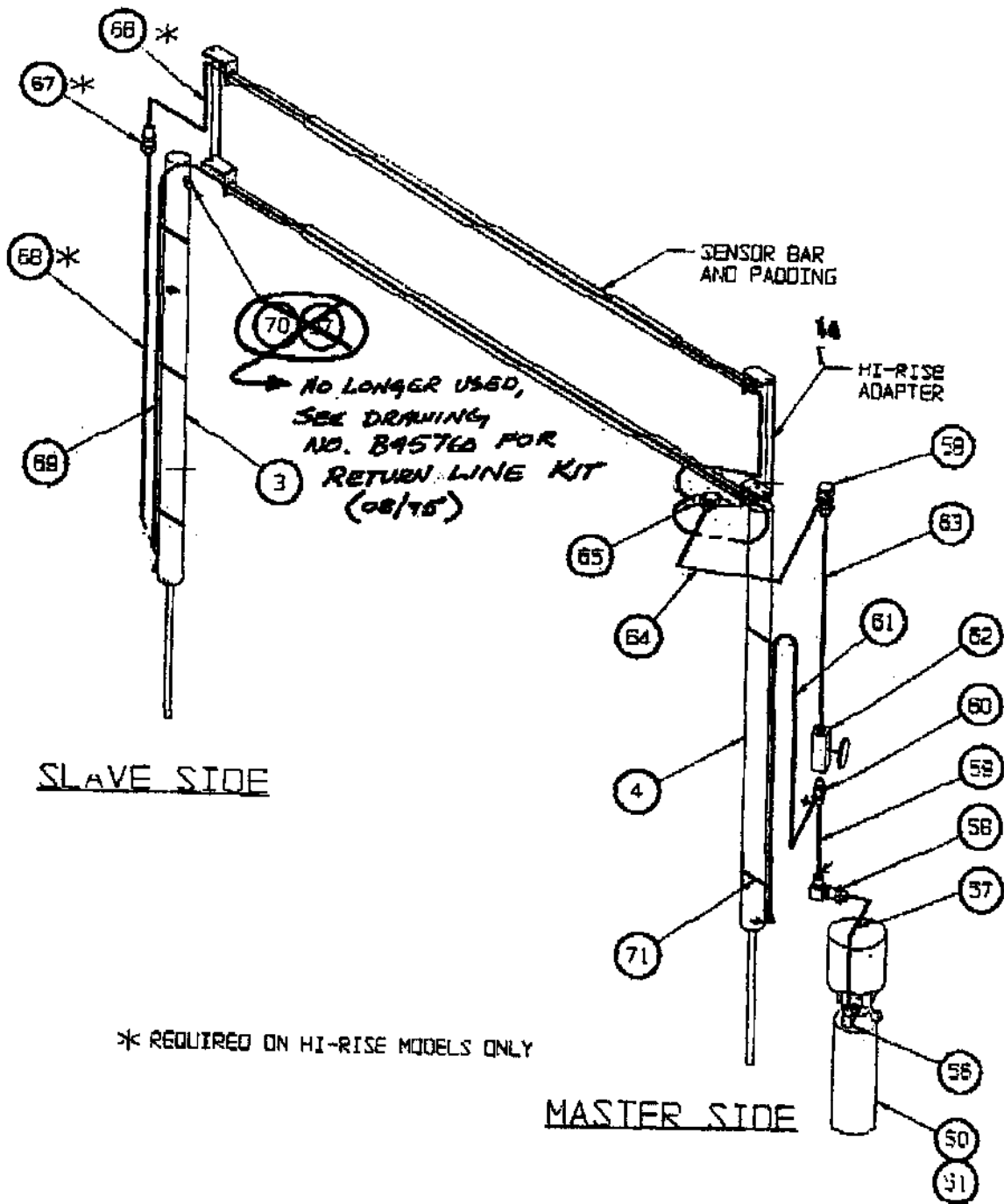
**Fig. 9**  
**SLAVE COLUMN EXPLOSION**

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**Fig. 10**  
**MASTER COLUMN EXPLOSION**





**Fig. 12**  
**HYDRAULIC CIRCUIT**

## 16. PARTS LIST

ITEM	GLOBE PART NO.	NAME	COMMENT	STD. QTY.	HI-RISE QTY.
1	B45204-G03	COLUMN WELDMENT, SLAVE		1	1
2	B45204-G01	COLUMN WELDMENT, MASTER		1	1
3	B45200-G01	CYLINDER ASSEMBLY, SLAVE		1	1
4	B45199-G01	CYLINDER ASSEMBLY, MASTER		1	1
5	507302	1/2-13 UNC X 5" LG. SCREW		2	2
6	511551	1/2-13 LOCK NUT		2	2
7	C45459-G02	CARRIAGE WELDMENT, SLAVE		1	1
8	C45459-G01	CARRIAGE WELDMENT, MASTER		1	1
9	A45281-001	RAIL SHOE INSERT		8	8
10	B45276-001	RAIL SHOE		8	8
11	507055	3/8-16 UNC X 1" LG. SCREW	SELF-LOCKING	10	12
12	A45277-001	CLIP RETAINER		16	16
13	731859	NO. 8 LOCK WASHER		32	32
14	733348	NO. 8-32 X 1/2" LG. SHC SCREW		32	32
15	B45632-002	SPUR GEAR, 180° SEGMENT 1 3/4" P <sub>d</sub>		2	2
16	B45632-001	SPUR GEAR, 90° SEGMENT 1 3/4" P <sub>d</sub>		2	2
17	B45456-002	BOTTOM PLATE, SLAVE		1	1
18	B45456-001	BOTTOM PLATE, MASTER		1	1
19	913800	1/4-20 UNC X 1/2" LG. SHC SCREW	SELF-LOCKING	4	4
20	913850	WAVE SPRING		2	2
21	A45454-001	LARGE WASHER No. 4 - 002		2	2
22	A45663-001	ROD NUT		2	2
23	733302	COTTER PIN		2	2
24	B45644-G01	CLEVIS WELDMENT, REAR		2	2
25	B45652-G01	SLEEVE ASSEMBLY, REAR	INCL. nos. 28 & 29	2	2
26	B45644-G02	CLEVIS WELDMENT, FRONT		2	2
27	B45627-G02	SLEEVE ASSEMBLY, FRONT	INCL. nos. 28 & 29	2	2
28	359XH075	STOP PIN		8	8
29	B34355	SWIVEL PAD		4	4
30	A45274-003	PIN, ARM RESTRAINT		4	4
31	B45555-G01	ARM RESTRAINT WELDMENT		4	4
32	907215	RETAINING RING		8	8
33	B45655-001	CLEVIS PIN		4	4
34	B45279-001	COLUMN STRAP		2	2
35	507331	3/8-16 UNC X 3/4" LG. PAN HD SCR		4	4
36	902018	3/8 LOCK WASHER		4	6
37	916388	SENSOR BAR PADDING		1	1
38	B45504-002	SENSOR BAR		1	1
39	B45607-001	HI-RISE ADAPTER			2
40	732946	NO. 6-32 X 1 1/4" LG. SCREW		2	2
41	916387	MICROSWITCH	(2) REQ'D 3-PHASE	1	1
42	916389	SWITCH COVER	(2) REQ'D 3-PHASE	1	1
43	916385	CONDUIT BUSHING		2	2
44	B45513-001	SENSOR BAR BRACKET		2	2
45	732559	NO. 6 LOCK WASHER		2	2
46	732947	NO. 6-32 NUT		2	2
47	511275	3/8-16 HEX NUT		2	4
48	507205	1/4-20 UNC X 3/4" LG. SCREW		4	4
49	902016	1/4" LOCK WASHER		4	4
50	A44010-001	POWER UNIT, SINGLE PHASE	STANDARD	1	1
51	A44030-001	POWER UNIT, THREE PHASE	OPTIONAL	1	1

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