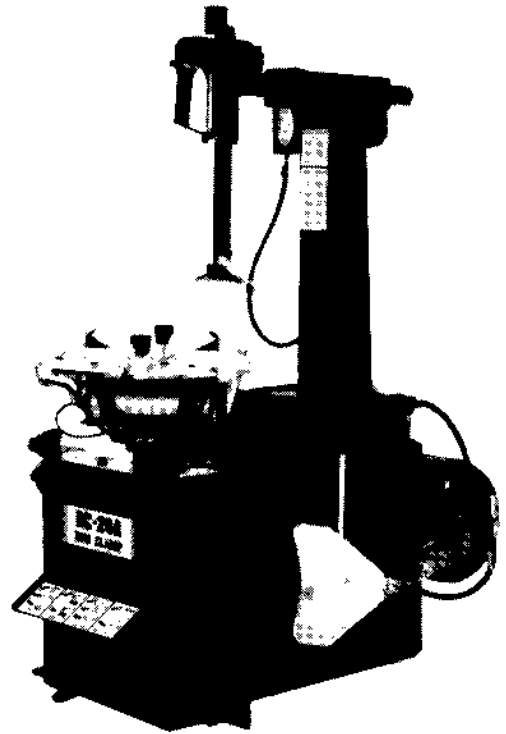


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— PARTS LIST —

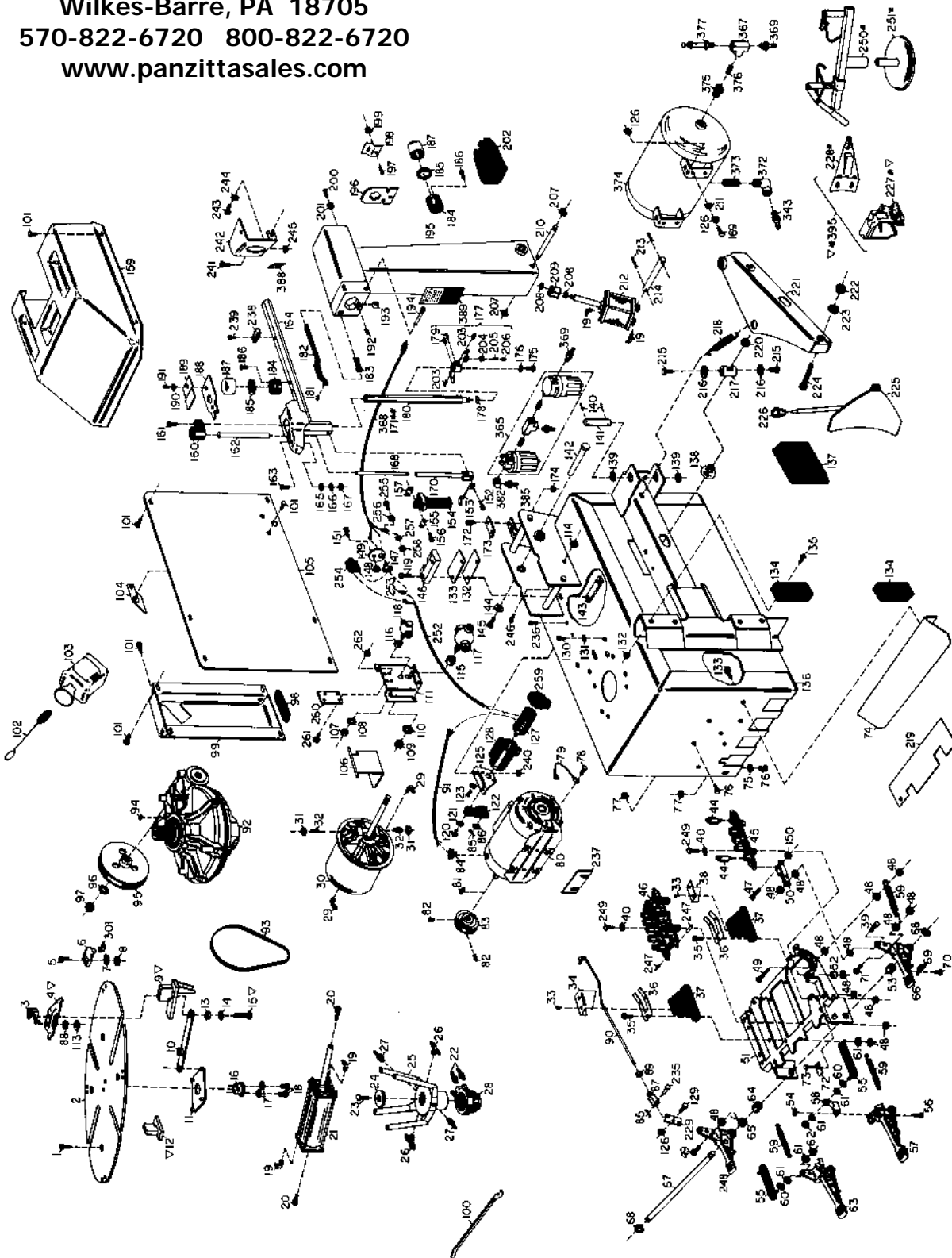
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RC-20A & **RC-20AA** **RIM CLAMP** **TIRE CHANGERS**

RC-20.max

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▽ Indicates similar parts that are not interchangeable with older machines.
 * Indicates accessory items

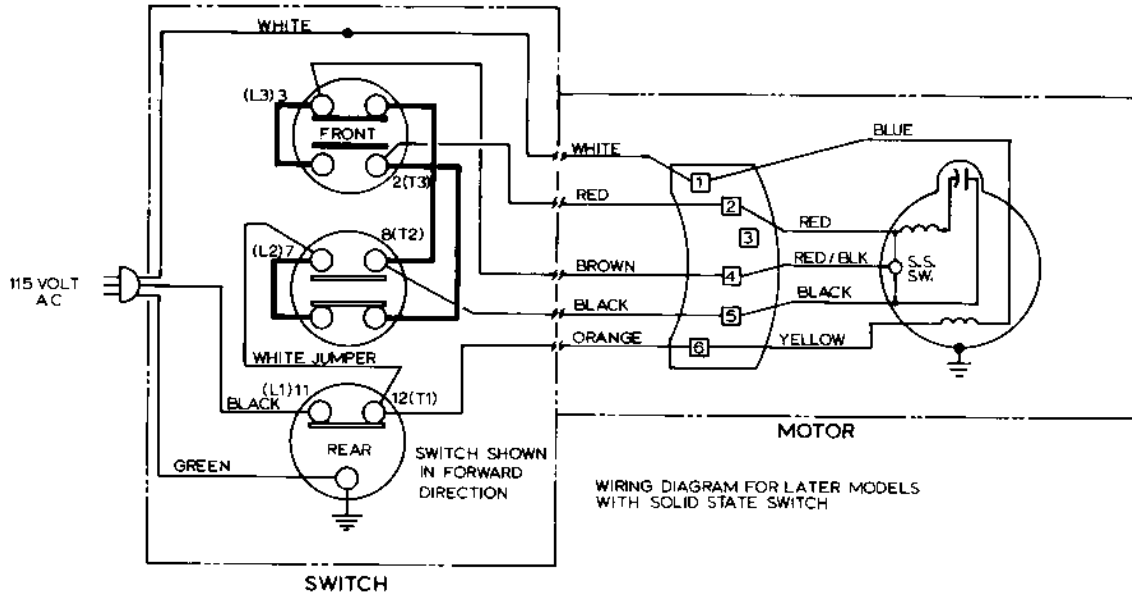
When ordering parts always give the following information:
 (1) Part Number (2) Description (3) Serial Number of Your Machine

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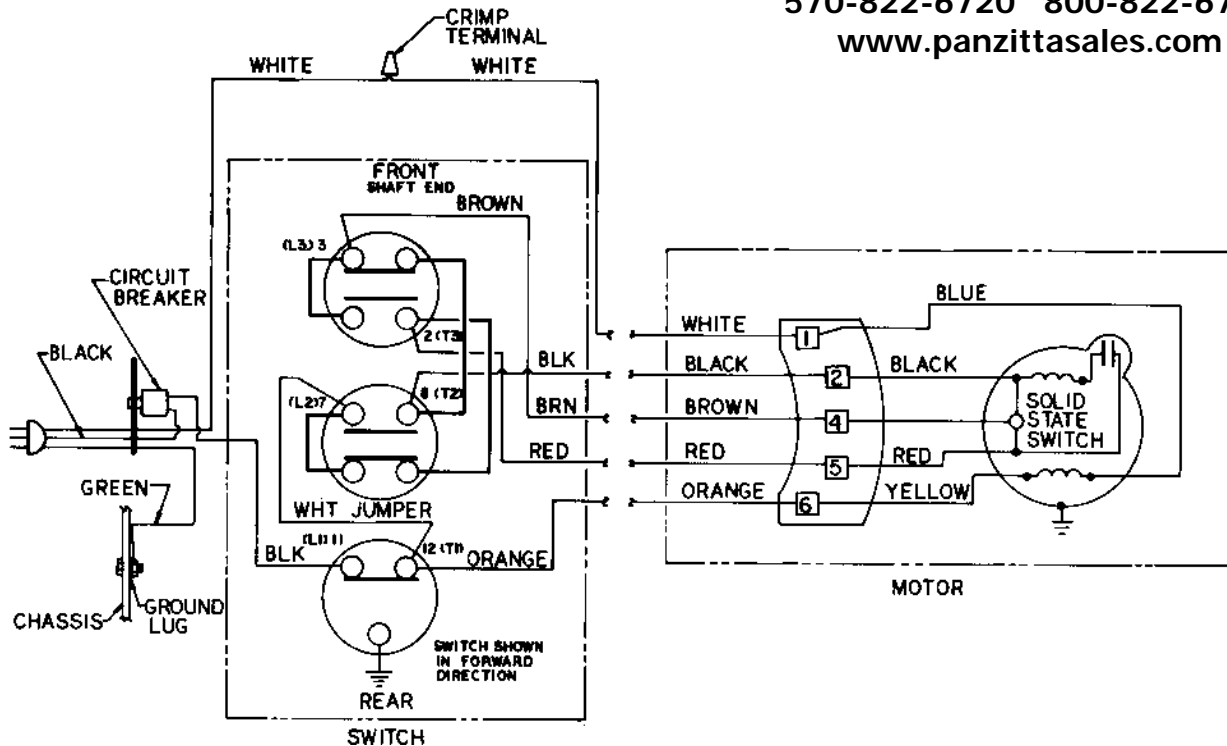
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
1	600328	10mm x 20mm S.H.C.S.	121	600196	Washer 4mm.	184	428865	Piston.	241	120325	3/8 x 1 S.W.H.S.
2	330826	Table Top.	122	404283	Lever for switch.	185	428679	Seal, O-Ring	242	330873	Gauge Bracket
3	336742	Clamp.	123	600286	3mm x 10mm Screw.	186	600314	8mm x 40mm S.H.C.S.	243	600372	8mm x 16mm H.H.C.S.
4	333356	Cover, Clamp Carrier Tail.	125	181443	Switch Bracket.	187	328866	Cylinder.	244	600212	8mm Washer.
5	332801	Cover, Clamp Carrier Short.	126	181369	1/4-20 Nylon Nut.	188	328867	Lock Plate, Vertical Slide.	245	181183	3/8" Nylon Lock Nut.
6	600407	8mm x 25mm H.H.C.S.	127	424796	Switch.	189	424512	Leaf Spring, Upper.	246	000524	3/8" x 16 x 1 H.H.C.S.
7	337167	Nozzle, Air Flate Tail.	128	432056	Switch Guard.	190	600157	10mm Hex Nut.	247	600975	Pin.
8	330782	Washer, Air Flate Short.	129	180134	1/4-20 x 3/4 H.H.C.S.	191	601291	10mm x 25mm S.H.S.S.	248	330737	Switch Pedal
9	600211	6mm Hex Nut.	130	601046	10mm x 55mm H.H.C.S.	192	600542	6mm x 6mm S.H.S.S.	249	600717	6mm x 60mm H.H.C.S.
10	600150	6mm Hex Nut.	131	600213	10mm Washer.	193	314469	Roller.	*250	108028	Tire Spreader.
11	233859	Clamp Carrier, Cyl Mtg Tail	132	181183	3/8" Nylon Lock Nut.	194	314470	Roller Pin.	*251	181329	Spreader Base/Rim Clamp.
12	223791	Clamp Carrier, Cyl Mtg Short	133	106300	3/8" Self-Tap Screw.	195	321043	Tower	252	181582	Cord Brk't to Switch.
13	223785	Pivot Link.	134	181173	Front Pad B.L.	196	328868	Lock Plate, Horizontal Slide.	253	143254	Wire Splice.
14	223793	Pivot Plate Assembly.	135	181181	3/8" x 1" B.S.H.C.S.	197	601291	10mm x 25mm S.H.S.S.	254	181582	Circuit Breaker.
15	233857	Clamp Carrier, Tail.	136	181472	Chassis/Red	198	424512	Leaf Spring.	255	106301	1/4" Self-Tap Screw.
16	223789	Clamp Carrier, Short.	137	181065	Center Pad.	199	600157	10mm Hex Nut.	256	301142	1/4" Spring Lock Washer.
17	323796	Pivot Spacer.	138	424144	Bumper	200	329204	12mm x 40mm S.H.S.S.	257	150441	1/4" Star Lock Washer.
18	323795	Washer.	139	601045	Washer	201	600158	12mm Hex Nut.	258	107440	1/4" Hex Nut.
19	433878	12mm x 75mm H.H.C.S.	140	102278	3/8" x 1" Cotter Pin.	202	426773	Cylinder Protector Cover.	259	430991	Switch Cover.
20	423819	12mm x 65mm H.H.C.S.	141	323903	Bead Loosener Arm Pin.	203	600948	Conical Roller.	260	109586	Inflator Brk't.
21	323792	Pivot Cup.	142	331055	Tower Pivot Pin.	204	322738	Pin, Roller.	261	190163	1/4" x 3/4 Bolt.
22	600212	Washer.	143	181415	Front Stop Bar.	205	418892	Pin, Roller.	262	143189	1/4" Whiz Lock Nut.
23	601281	8mm x 16mm H.H.C.S.	144	318183	Washer, 12mm.	206	601091	6mm x 5mm Set Screw.	263	333524	1/4" Nut.
24	418484	90° Threaded Connector.	145	601225	12mm x 25mm H.H.C.S.	207	600621	18mm Snap Ring.	264	417815	1/4" Aluminum Washer.
25	601251	12mm x 20mm S.H.C.S.	146	181448	Front Tower Stop.	208	600153	12mm Hex Nut.	265	433552	1/4 to 1/8 Fitting.
26	223810	Cylinder, Table Top.	147	150128	Cable Connector.	209	323350	Yoke, Tower Tilt Cyl.			
27	417408	Straight Fitting Assy B.S.P.T.	148	181183	Bracket, Cable Connector.	210	325667	Tilt Cyl.			
28	601216	16mm x 35mm H.H.C.S.	149	601018	4mm Hex Nut.	211	000745	1/4" Flat Washer.			
29	330824	Washer, Table Top.	150	120325	3/8" x 1 S.W.H.S.	212	223974	Tilt Cyl.			
30	439830	10mm x 10mm x 1/8 BSPT	151	120325	3/8" x 1 S.W.H.S.	213	107138	Hitch Pin.			
31	425013	Straight Fitting Assy. B.S.P.T.	152	600908	6mm x 35mm S.H.C.S.	214	181436	Lower Tilt Cyl. Pin.			
32	230827	Rotary Coupling.	153	328696	Handle Brace.	215	600372	8mm x 16mm S.H.C.S.			
33	418562	1/4 BSPT x 14mm Elbow Assy	154	231744	Locking Handle.	216	323901	Washer, B.L. Pivot Pin.			
34	600932	14mm Hex Nut.	155	326283	Front Bracket.	217	323902	B.L. Cyl. Rod Pin.			
35	600641	Screw, Cyl. MTG-14mm.	156	600310	6mm x 20mm S.H.C.S.	218	180230	Spring B.L.			
36	425019	Spring, Leaf.	157	327284	Backing Plate.	219	109500	Bottom Plate - Floor Pan.			
37	425020	Cam.	158	427290	Fitting.	220	601242	B.L. Cyl. Nut.			
38	331448	Lever Guide.	159	181437	Tower Pivot Cover.	221	181348	B.L. Arm.			
39	600411	Screw.	160	425530	Plastic Cover, Vertical Shaft.	222	422255	12mm Hex Nut.			
40	600211	Washer.	161	601098	8mm x 22mm S.H.C.S.	223	409650	Spring Washer.			
41	181495	8mm x 6" Nylon Tube.	162	328523	Upper Tube.	224	324008	12mm Allen-Head Bolt.			
42	419680	8mm x 8mm Tube.	163	600906	6mm x 35mm H.H.C.S.	225	224000	Shoe.			
43	181496	8mm x 3/4" Nylon Tube.	164	228525	Horizontal Shaft.	226	402177	Knob, Shoe Handle.			
44	422682	Muffler.	165	600150	6mm Hex Nut.	*227	235207	Motorcycle Clamp Tail.			
45	229059	Valve, B.L. Cyl.	166	600679	6mm Washer.	*228	225640	Motorcycle Clamp Short.			
46	231378	Valve, T.T. & Tower.	167	601257	6mm Hex Nut.	229	181435	Extension, Sw. Pedal			
47	800291	4mm x 20mm S.H.C.S.	168	327284	Stern.	230	600213	10mm Washer.			
48	601022	6mm Hex Nut.	169	181519	1/4-20 x 1" H.H.C.S.	231	600379	10mm x 20mm H.H.C.S.			
49	600366	6mm x 40mm H.H.C.S.	170	227297	Support Tube.	232	181493	7 GA. Spacer.			
50	331381	Connecting Link.	171	120408	AC Power Cord.	233	181494	14 GA. Spacer.			
51	331400	Base.	172	181384	Filter-Lubricator Clamp.	234	181438	Stop Pedal.			
52	331450	Spacer.	173	181369	1/4-20 Nylon Nut.	235	106455	Clevis Pin.			
53	325050	Spacer, Pedal.	174	600379	10mm x 20mm H.H.C.S.	236	190163	1/4 - 20 x 3/8 S.W.H.S.			
54	671524	5mm Hex Nut.	175	424275	10mm Washer.	238	228717	Slide Stop.			
55	425014	Connecting Rod.	176	235110	Mount-Demount Head	239	601295	8mm x 16mm S.H.C.S.			
56	600297	5mm x 16mm S.H.C.S.	177	425681	Plastic Bumper.	240	143189	1/4 - 20 Whiz Lok Nut			
57	231447	Clamp Cyl. Pedal.	178	601274	10mm x 12mm Set Screw.						
58	331383	Support, Conn. Rod.	179	600643	Vertical Shaft						
			180	600643	3.5mm x 6.5mm Screw.						
			181	600643	Tube Guide						
			182	428763	Guide Bushing.						
			183	431081							

ELECTRICAL DIAGRAMS

REVIEW MODEL FOR PROPER DIAGRAM BEFORE REPAIR OR ORDERING PARTS



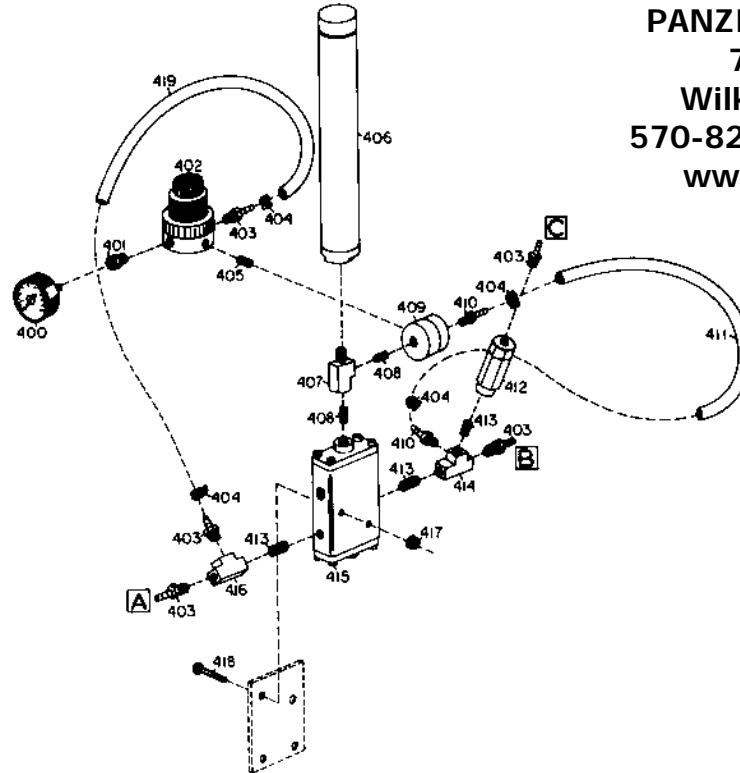
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PNEUMATIC INFLATOR

(Note: Available as a kit for older machines - Order P/N 109576)

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REF. NO.	PART NUMBER	DESCRIPTION
300	330782	Nozzle - Air Flate.....
301	430829	B.S.P.T. x 14mm Elbow Assy.....
302	181182	Table Top Cyl. Seal Kit.....
303	181347	10mm x 10" Nylon Tube.....
304	101346	1/4" Hose Clamp.....
305	430828	O-Ring, Air Flate.....
306	423781	O-Ring.....
307	180163	6mm x 16 1/2" Nylon Tube.....
308	180162	6mm x 12 1/2" Nylon Tube.....
309	180173	6mm x 25" Nylon Tube.....
310	329057	Lever Guide.....
311	230618	Valve - Air Motor.....
312	181463	Hose - 1/4" x 27 1/2".....
313	181215	10mm x 22" Nylon Tube.....
314	181214	10mm x 20" Nylon Tube.....
315	181495	8mm x 6" Nylon Tube.....
316	181460	8mm x 36" Nylon Tube.....
317	181461	8mm x 44" Nylon Tube.....
318	180167	6mm x 47 1/2" Nylon Tube.....
319	181497	6mm x 138" Nylon Tube.....
320	181206	Muffler.....
321	181195	1/2" - 1/2" NPT Reducing ELL.....
322	181207	1/2" NPT Close Nipple.....
323	181191	Valve - Quick Exhaust.....
324	419140	Ftng - 1/4" B.S.P.T. x 10mm Tube.....
325	000580	1/2" NPT Close Nipple.....
326	120490	1/2" - 1/2" Reducing Bushing.....
327	181190	Air Motor.....
328	000525	1/4" Lock Nut.....
329	106302	1/4" Whiz-Lock Screw.....
330	181198	Bracket-Air Motor.....
331	120325	1/4" x 1" S.W.H.S.....
332	181200	Angle W/Assy.....
333	181175	10mm x 42" Nylon Tube.....
334	181515	10mm x 12" Nylon Tube.....
336	181502	1/2" NPTX 1/2" Nylon Elbow.....
337	120271	1/2" x 9" Hose.....
338	101428	Hose Clamp.....
339	000378	1/4" Brass Straight Fitting.....

REF. NO.	PART NUMBER	DESCRIPTION
340	106350	End Cap, 1/4" Valve.....
341	104651	Spring, 1/4" Valve.....
342	104652	Poppet, 1/4" Valve.....
343	104573	1/4" Straight Fitting.....
344	105671	End Cap, 1/4" Valve.....
345	102468	Poppet Spring.....
346	104649	Poppet, 1/4" Valve.....
347	181375	1/4" x 61" Hose.....
*348	181163	B.L. Cylinder Seal Kit.....
349	181499	6mm x 8" Nylon Tube.....
350	414859	Tee - 1/4" B.S.P.T. x 6mm Tube.....
351	181500	6mm x 41" Nylon Tube.....
352	107517	Gauge Lens, Screw-On.....
353	107980	Air Gauge, w/Flange.....
354	000481	1/4" x 8" Hose.....
355	000376	90-Degree Fitting.....
356	181039	Manifold.....
357	103737	Release Valve.....
358	410419	Air Chuck.....
359	104583	1/4" x 48" Hose.....
360	181498	6mm x 6" Nylon Tube.....
361	180168	6mm x 38" Nylon Tube.....
362	181462	1/4" x 17" Hose.....
363	414867	Ftng. 1/4" B.S.P.T. x 8mm Tube.....
364	000372	1/4" St. ELL.....
365	181517	Filter - Lub. Assy.....
367	000843	1/4" Tee.....
368	180174	AC Power Cord.....
369	101898	1/4" Hose Fitting.....
370	101427	Hose Clamp.....
371	101033	1/4" x 30" Hose.....
372	000572	1/4" x 90" St. ELL.....
373	106188	Strainer Screen.....
374	181318	Surge Tank.....
375	101312	Reducing Bushing.....
376	000590	1/2" NPT Close Nipple.....
377	104968	Safety Valve.....
378	181205	V-Belt.....
379	181204	Sheave.....
381	181459	8mm 50" Nylon Tube.....

REF. NO.	PART NUMBER	DESCRIPTION
382	000372	1/2" NPT St. ELL.....
383	414876	Ftng - 1/4" B.S.P.T. x 8mm Tube.....
384	316199	6mm Tube Nut.....
385	316198	8mm Tube Nut.....
386	318362	10mm Tube Nut.....
387	329058	Pedal Stop.....
388	109572	Decal-Danger.....
389	180060	Decal-Warning.....
*390	331090	Barrel-B.L. Cyl.....
391	233127	Piston/Rod Assy - B.L. Cyl.....
*392	330217	Front Cap B.L. Cyl.....
393	600112	8 mm Hex Nut.....
394	600320	8 mm x 20 mm S.H.C.S.....
*395	181619	Motorcycle Kit Tall.....
	181257	Motorcycle Kit Short.....
396	106285	1/4" Hose 18" Lg.....
397	106281	1/4" Hose 20" Lg.....
398	104844	1/8" Straight Fitting.....
399	109493	Straight Fitting 5/8" Hose x 3/4 NPT.....
400	109467	Gauge.....
401	109481	1/4 - 1/8" Bushing.....
402	181392	Regulator.....
403	000378	1/4" Straight Fitting.....
404	101428	1/4" Hose Clamp.....
405	109472	1/8" Inline Filter.....
406	109469	Volume Chamber.....
407	109470	Tee-1/8" Male Branch.....
408	109471	1/8" Close Nipple.....
409	109468	Pressure Repeater.....
410	104844	1/8" Straight.....
411	181145	1/4" Hose x 8" Lg.....
412	104969	Air Check Valve.....
413	000580	1/4" Close Nipple.....
414	108964	1/4" Tee With 1/8" Port.....
415	109466	Valve.....
416	000643	1/4" Brass Tee.....
417	143169	1/4" 20 Whiz Lock Nut.....
418	120408	1/4" 20 x 1-3/4" H.H.C.S.....
419	103649	1/4" Hose x 12" Lg.....

* Indicates accessory items

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