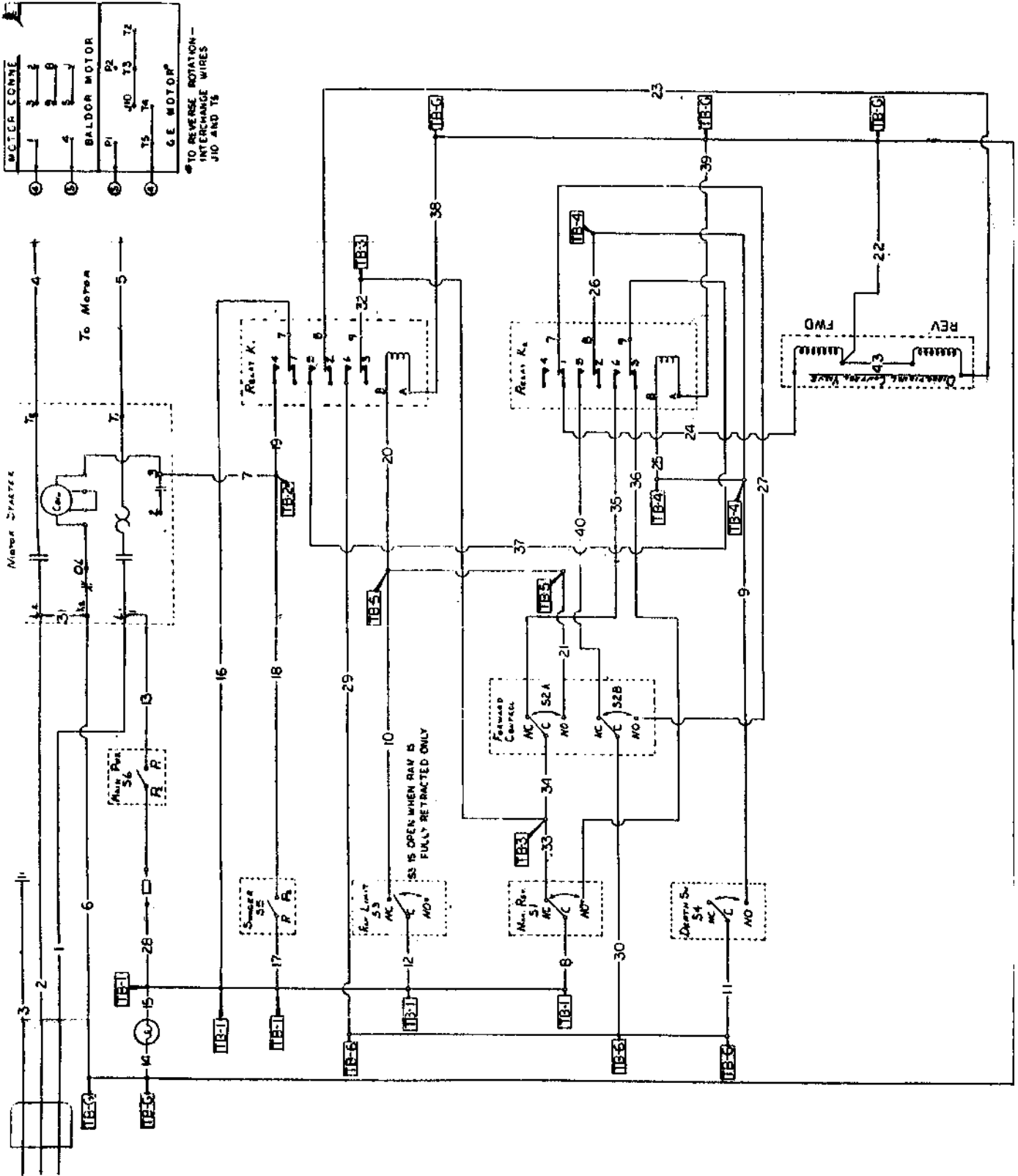
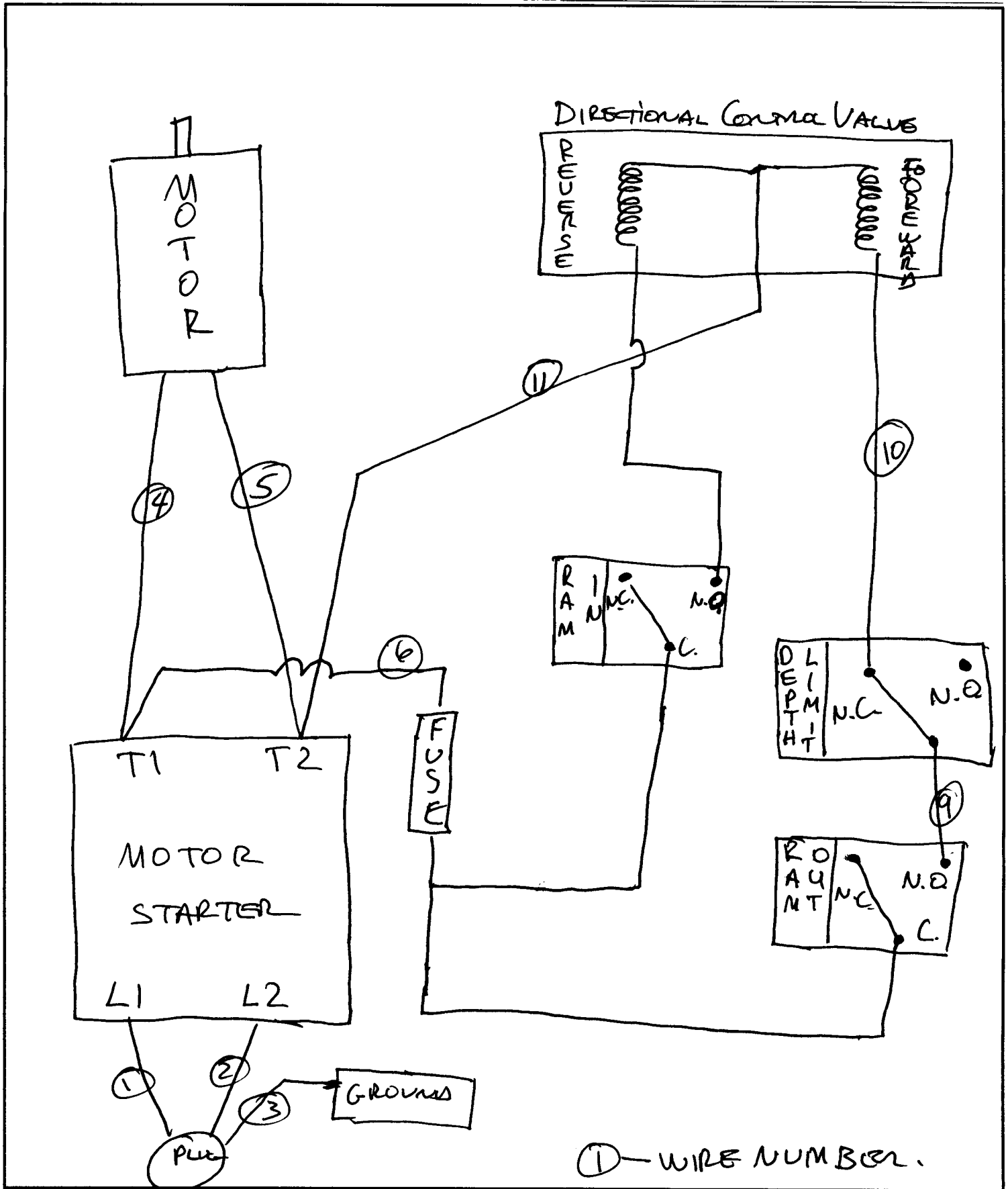


10  
WIRING DIAGRAM

FOR MACHINES WITH AUTOMATIC MOTOR CUT-OFF  
220 VOLT CONTROL CIRCUIT



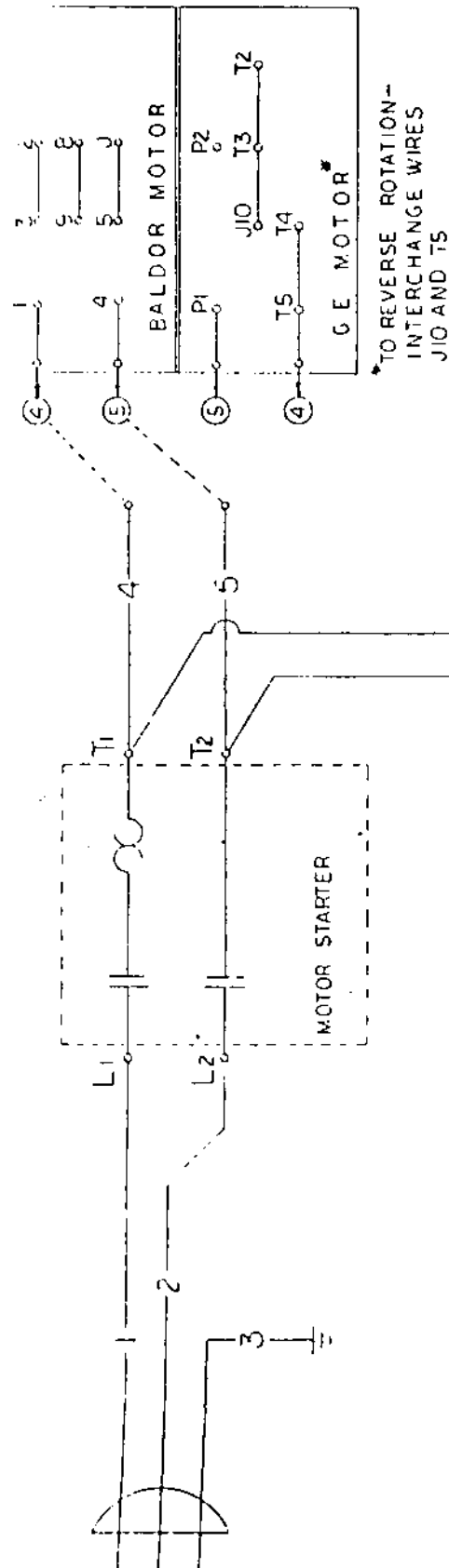




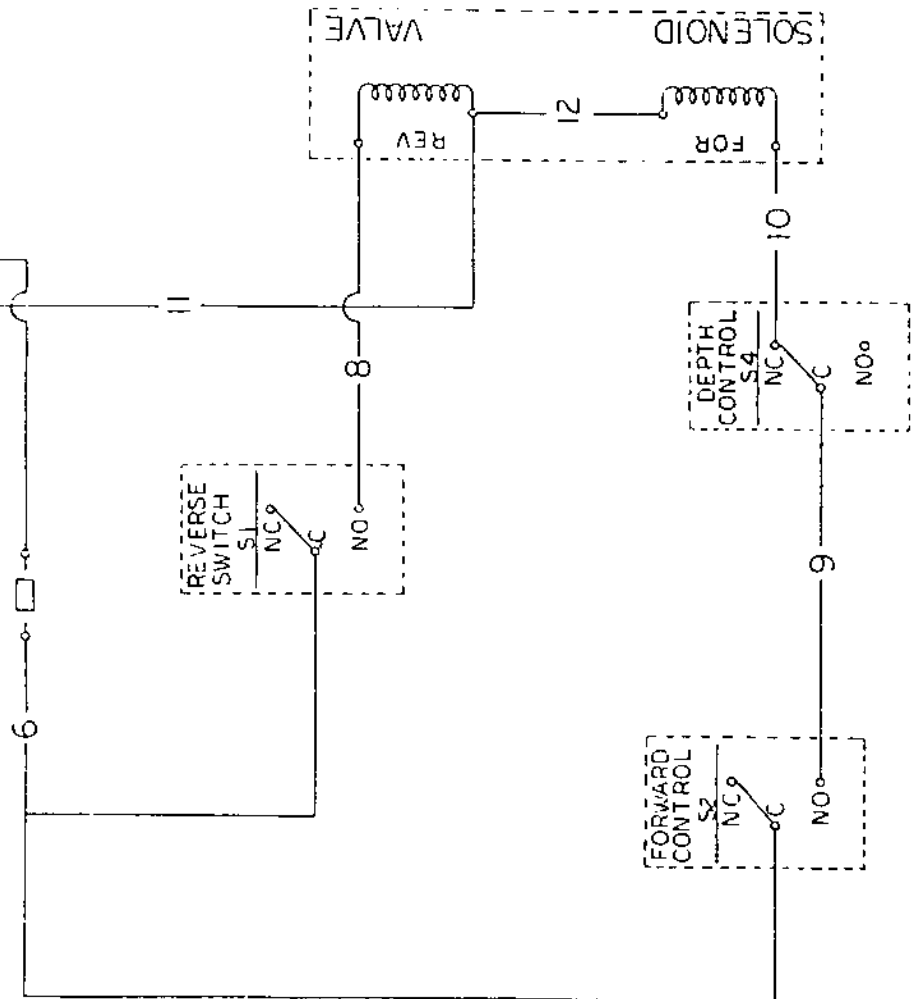
① - WIRE NUMBER.

WIRING DIAGRAM

FOR MACHINES WITHOUT AUTOMATIC MOTOR CUT-OFF  
WITH 220 VOLT CONTROL CIRCUIT



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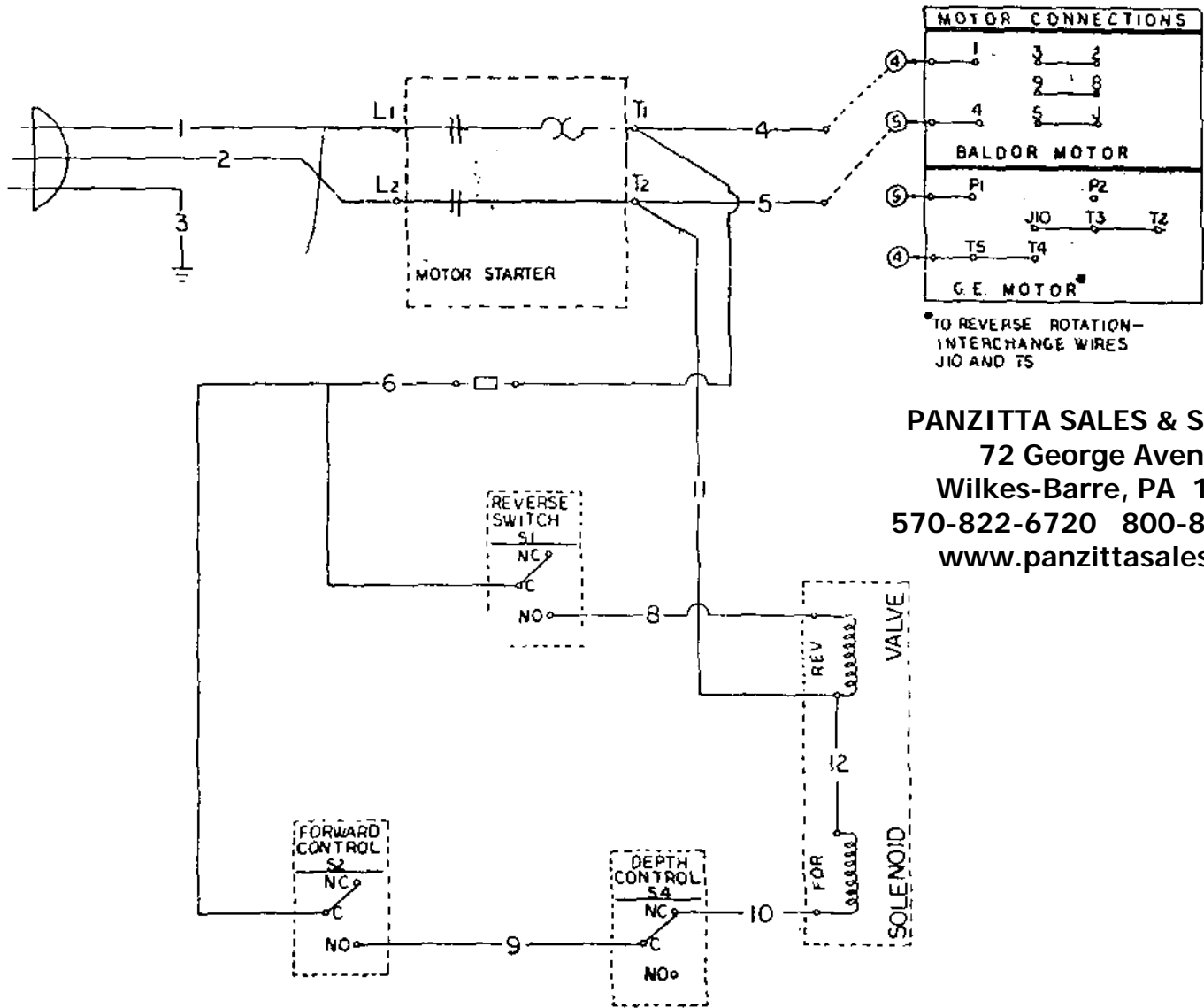
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FOR MACHINES W/O AUTOMATIC MOTOR CUT-OFF

Code	Part Number	Part Name			Quantity Required					
			FROM	TO						
-	60550	Motor Starter Wire Assembly			1					
1		White	Plug	Start L1						
2		Black	Plug	Start L2						
3		Green	Plug	Gr. Grd. Box						
4	-	Motor Wire-10 Ga.Purple-30"	Start T1	Mtr.T4-T5	1					
5	-	Motor Wire-10 Ga.Red -30"	Start T2	Mtr. P1	1					
6	60551	Wire Assy.-18 Ga.Orange-14"	Start T1	S1-C	1					
7	60552	Wire Assy.-18 Ga. " 6"	Start T1	S2-C	1					
8-9	60609	Wire Assy.-18 Ga. " "	K1-4	K1-B,S1-NC	1					
10-11	60610	Wire Assy.-18 Ga. " "	K1-8	K1-7,S3-NC	1					
12	60611	Wire Assy.-18 Ga. " 48	S2-NC	S3-C	1					
13	60554	Wire Assy.-18 Ga. " 24	S2-NO	S4-C	1					
14	60555	Wire Assy.-18 Ga. " 32	S4-NC	SOL-F-1	1					
15	60612	Wire Assy.-18 Ga. " 32	K1-5	SOL-R-1	1					
16	-	Wire Assy.-18 Ga. " 3	SOL-F2	SOL-R-2	1					
17	60556	Wire Assy.-18 Ga. " 40	SOL-R-2	Grd. Box	1					
18	60613	Wire Assy.-18 Ga. " 12	K1-A	Grd. Box	1					
19	60320	Plug(included in 60550)			1					

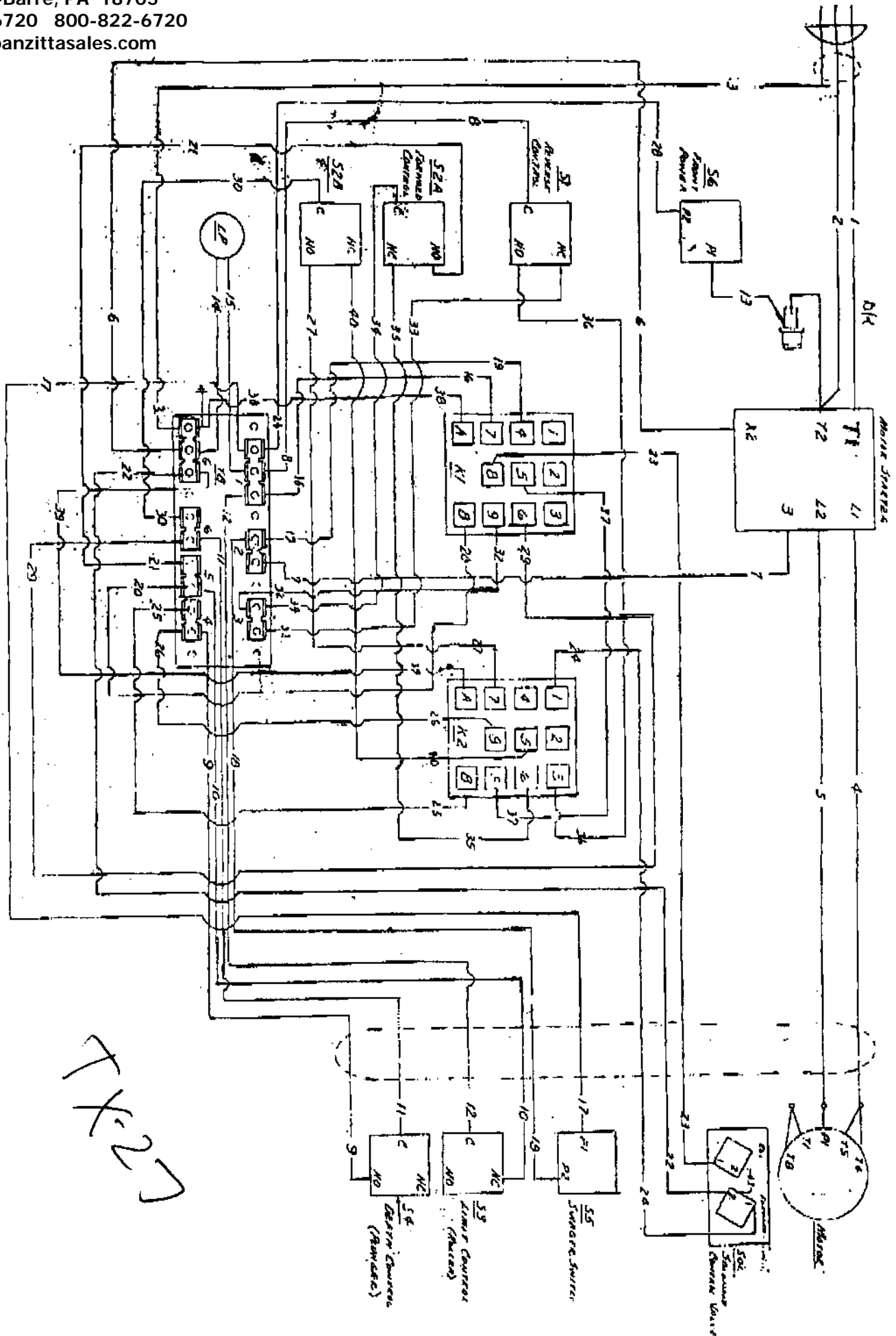
OS WIRING DIAGRAMS.max

# WIRING-MODELS MC39 & MS19-220V CONTROL CIRCUIT



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Qty	Part Number	Part Name	Quantity Required Per Model						
			MC39	MS19					
	60550	Power Cord Assembly							
1		White Plug L1							
1		Black Plug L2							
1		Green Plug Ground							
4	-	Motor Wire - 10 Ga. Purple - 30"	1	1					
5	-	Motor Wire - 10 Ga. Red - 30"	1	1					
6	60639	Wire Assy. - 18 Ga. T1 S1-S2	1	1					
7	60865	Wire Assy. - 10 Ga. Green 17 Motor Ground	1	1					
8	60553	Wire Assy. - 18 Ga. Orange 42 S1-NO Sol R-1	1	1					
9	60554	Wire Assy. - 18 Ga. Orange 24 S2-NO S4-C	1	1					
10	60555	Wire Assy. - 18 Ga. Orange 36 S4-NC Sol F-1	1	1					
11	60556	Wire Assy. - 18 Ga. Orange 52 Sol-R2 T2	1	1					
12	-	Wire - 18 Ga. Orange 3 Sol-R2 Sol-F2	1	1					
13	60337	Closed End Splice Motor Motor	3	3					
1	60320	Plug (Included in 60550)							
1	60446	Fuse-2 Amp 1/4 x 1-1/4 (Included in 60639)							



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