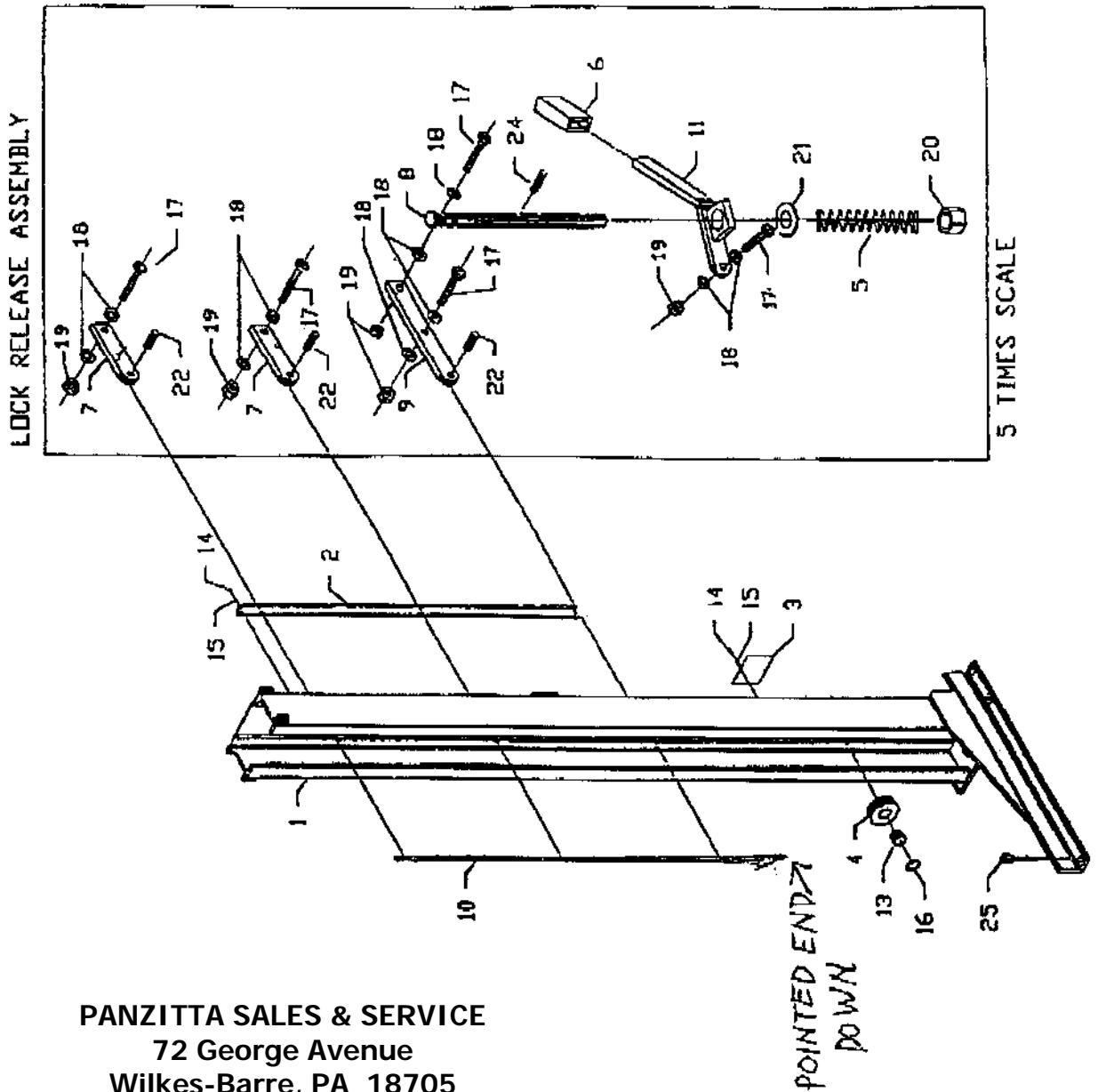
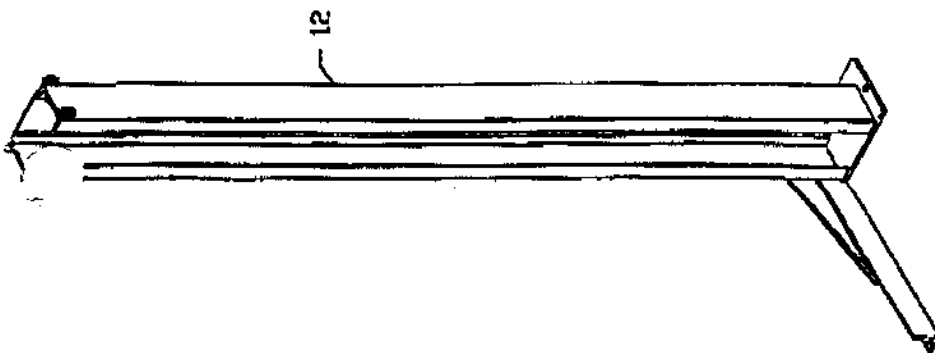


TPRO-7 PARTS MANUAL



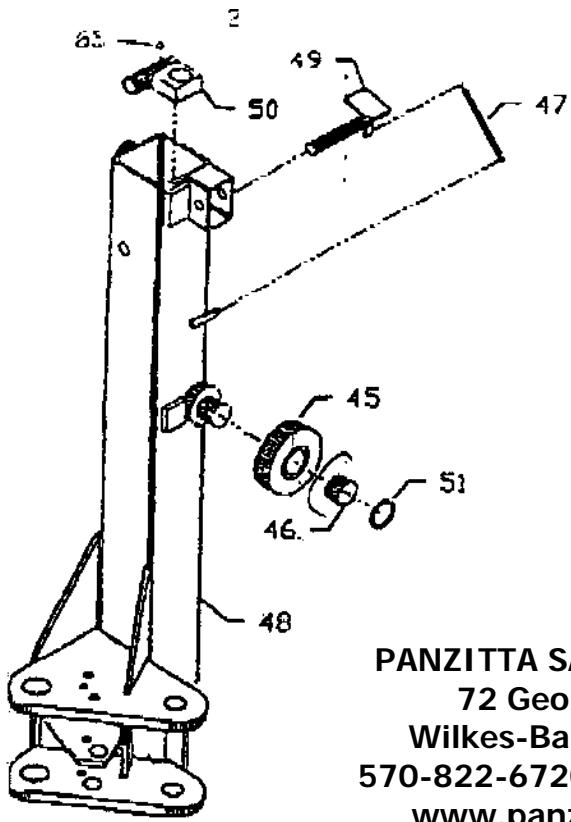
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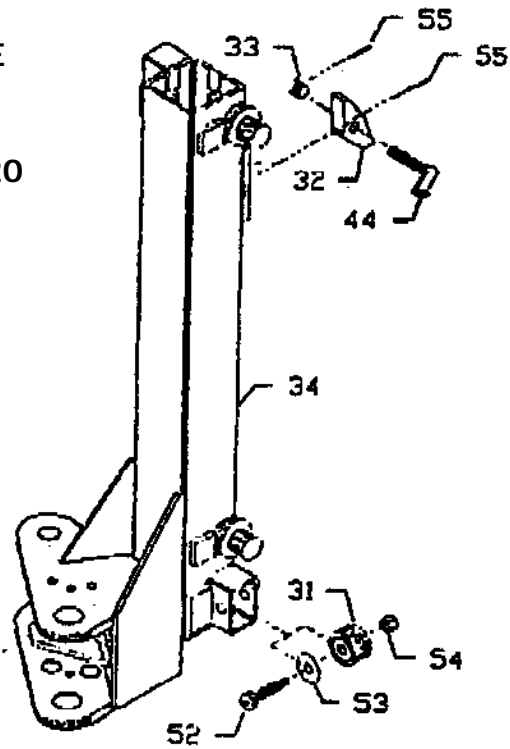
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COLUMN ASSEMBLY

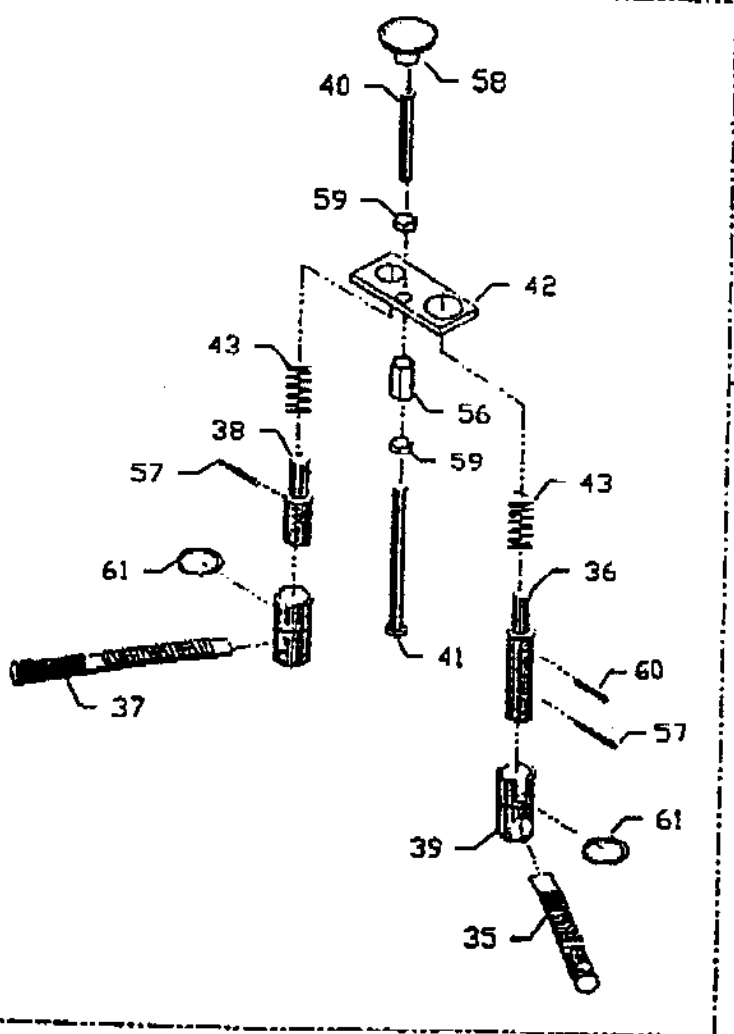
NO	PART NUMBER	PART NAME	T-PRO-7 QTY	T-PRO-7W QTY	T-PRO-7L QTY	T-PRO-7WL QTY
1	300135-1	COLUMN-DRIVE SIDE	1		1	
	300135-3	COLUMN-DRIVE SIDE		1		1
2	300165	COVER-LOCK	1		1	
	300594	COVER-LOCK		1		1
3	300465	COVER-CLEVIS	1	1	1	1
4	300069	LOWER SHEAVE	1	1	1	1
5	300397	SPRING-LOCK RELEASE	1	1	1	1
6	300449	ANGLE-LOCK RELEASE	1	1	1	1
7	300574	ROD-LOCK RELEASE	1	1	1	1
8	300284	KNOB-LOCK RELEASE	1	1	1	1
9	300178	LINK-LOCK RELEASE	2	2	2	2
10	300450	LINK-LOCK RELEASE	1	1	1	1
11	300596	CHANNEL-LOCK RELEASE	1	1	1	1
12	300134-1	COLUMN-DRIVEN SIDE	1		1	
	300134-3	COLUMN-DRIVEN SIDE		1		1
13	500396-3	SELF LUBE BEARING	1	1	1	1
14	1/4-20 X 3/8	HEX HEAD BOLT	4	4	4	4
15	1/4	FLAT WASHER	4	4	4	4
16	300218-12	EXT RETAINING RING	1	1	1	1
17	#10-32 X 1	PHILHEAD MACHINE SCREW	3	3	3	3
18	3/16	FLAT WASHER	8	8	8	8
19	#10-32	NYLON INSERT HEX HEAD NUT	4	4	4	4
20	3/8-16	HEX NUT	1	1	1	1
21	3/16 X 7/16	ROLL PIN	3	3	3	3
22	500388	ANCHOR BOLT ASSY	6	6	6	6
23	#10-32 X 3/4	PHILHEAD MACHINE SCREW	1	1	1	1
24	5/32 X 3/4	ROLL PIN	2	2	2	2



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ARM LOCK ASSEMBLY - TWO TIMES SCALE

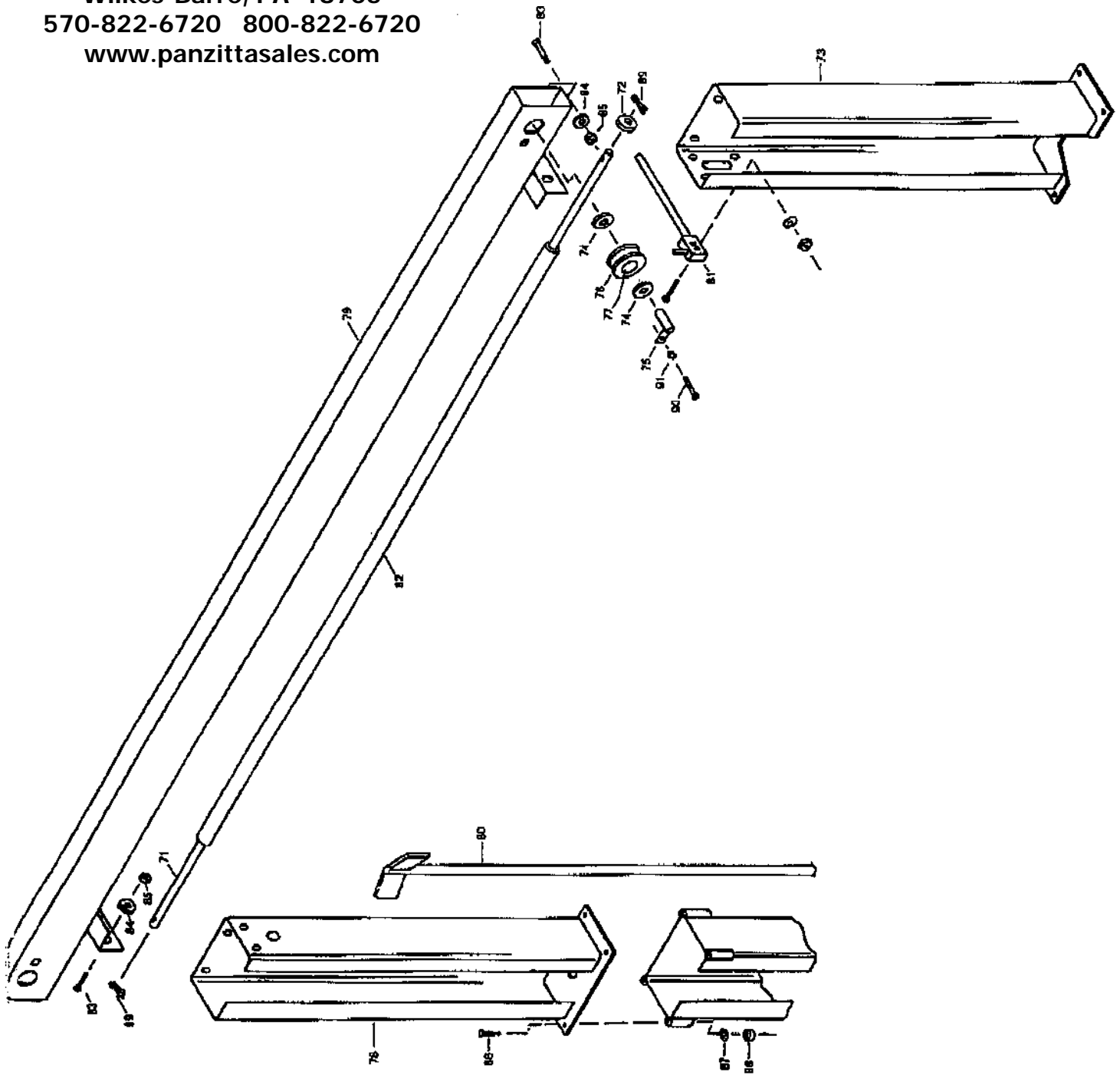


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CARRIAGE ASSEMBLY 7R30000A

NO	PART NUMBER	PART NAME	QTY
31	300285	SIDE ROLLER	4
32	300055	CARRIAGE LOCK	1
33	300061	LOCK SPRING	1
34	7R310000	MAIN CARRIAGE	1
35	7R320001 FRONT	LONG ARM LOCK BAR	2
36	7R320002	LONG ARM LOCK PIN	2
37	7R320003 REAR	SHORT ARM LOCK BAR	2
38	7R320004	SHORT ARM LOCK PIN	2
39	7R320005	LOCK BAR TUBE	4
40	300271	ARM RELEASE ROD	2
41	7R320007	ARM RELEASE BOLT	2
42	7R320009	ARM RELEASE PLATE	2
43	300222	ARM LOCK SPRING	4
44	300077	LOCK PIN ASSEMBLY	1
45	300153	ROLLER	6
46	7R340002 (22DUL6)	SELF LUBE BEARING	6
47	7R400001	SAFETY STOP SPRING	1
48	7R410000	SUB CARRIAGE	1
49	7R420000	LOCK LATCH	1
50	300410	CHAIN LOCK	1
51	7200-137	EXT RETAINING RING (Ø1 3/8)	6
52	Ø5/8 X 2 SSS	SOCKET SHOULDER SCREW	4
53	Ø5/8 FW	FLAT WASHER	4
54	Ø1/2-13 NILN	NYLON INSERT LOCK NUT	4
55	Ø5/32 X 1 1/2 RP	ROLL PIN	2
56	300274	COUPLING NUT STL	2
57	Ø3/16 X 1 1/2 RP	ROLL PIN	4
58	BW 237	KNOB	2
59	Ø3/8-16 JN	JAM NUT	4
60	Ø3/16 X 1 1/8 RP	ROLL PIN	2
61	3100-100	EXT RETAINING RING (Ø1)	4
62	Ø1/4-20 X 1/2 SHCS	SOCKET HEAD CAP SCREW	1
63	Ø1/4 SLW	SPLIT LOCK WASHER	1

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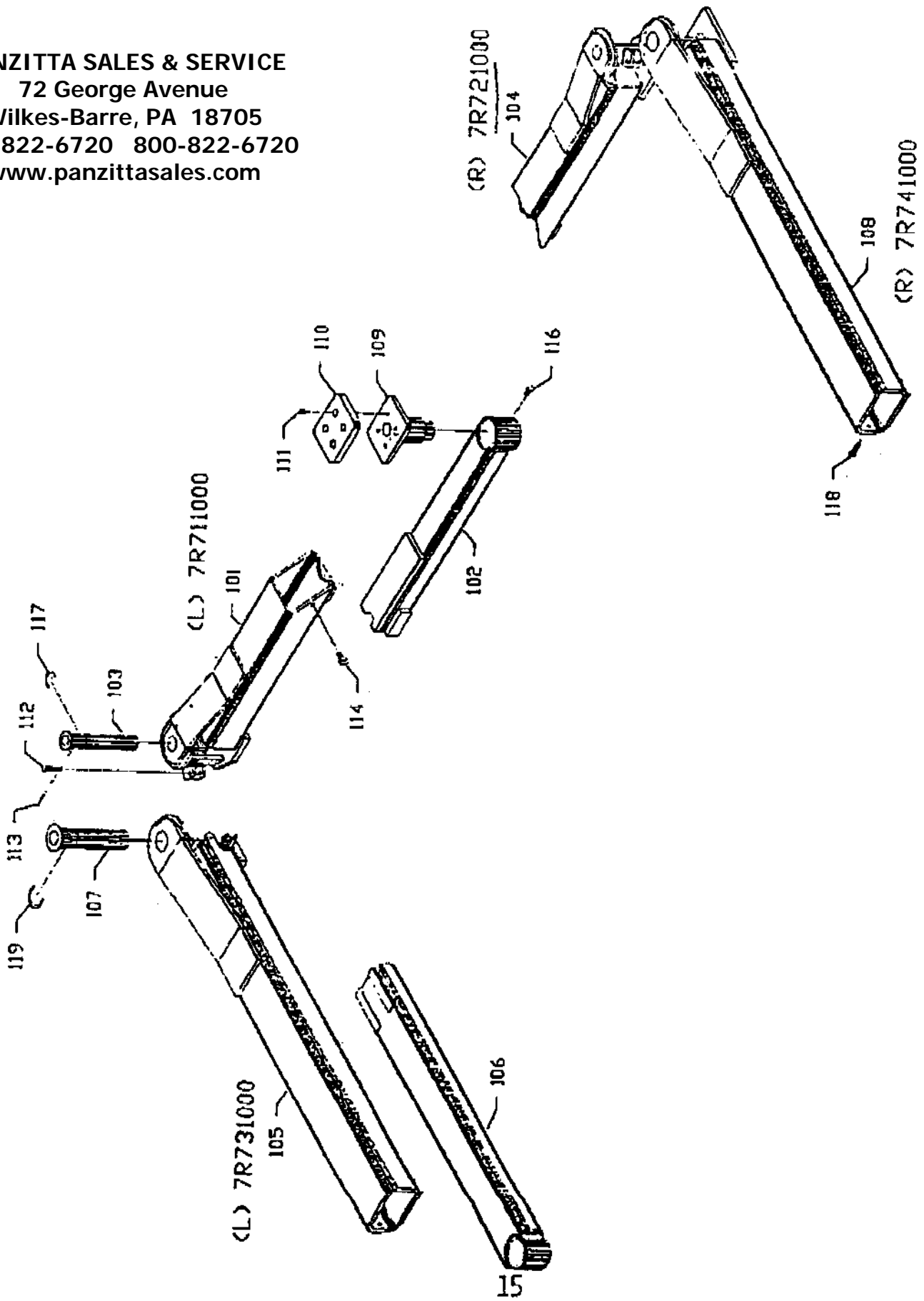


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OVERHEAD BEAM ASSEMBLY 7R50000A

NO	PART NUMBER	PART NAME	QTY
71	300470	LIMIT SWITCH CONDUIT	1
72	Ø¾ FW	SAE FLAT WASHER	1
73	300357	MAIN COLUMN EXTENSION	1
74	7R510006	SHEAVE SPACER	4
75	7R511000	UPPER SHEAVE SHAFT	2
76	7R512001	UPPER SHEAVE	2
77	7R512002 (24DU20)	SELF LUBE BEARING	2
78	300356	SUB COLUMN EXTENSION	1
79	300348-1	OVERHEAD BEAM	1
80	300361	CHAIN SAFETY BAR	1
81	SA630000	LIMIT SWITCH ASSEMBLY	1
82	SA620002	CONDUIT INSULATION	1
83	Ø3/8-16 x 1 HB	HEX BOLT G5	8
84	Ø3/8 SLW	SPLIT LOCK WASHER	8
85	Ø3/8-16 HN	HEX NUT	8
86	Ø½-13 x 2½ HB	HEX BOLT G5	8
87	Ø½ SLW	SPLIT LOCK WASHER	8
88	Ø½-13 HN	HEX NUT	8
89	Ø1/8 x 1 CP	COTTER PIN	2
90	Ø¼-20 x 3/8 HB	HEX BOLT G5	2
91	Ø¼ SLW	SPLIT LOCK WASHER	2

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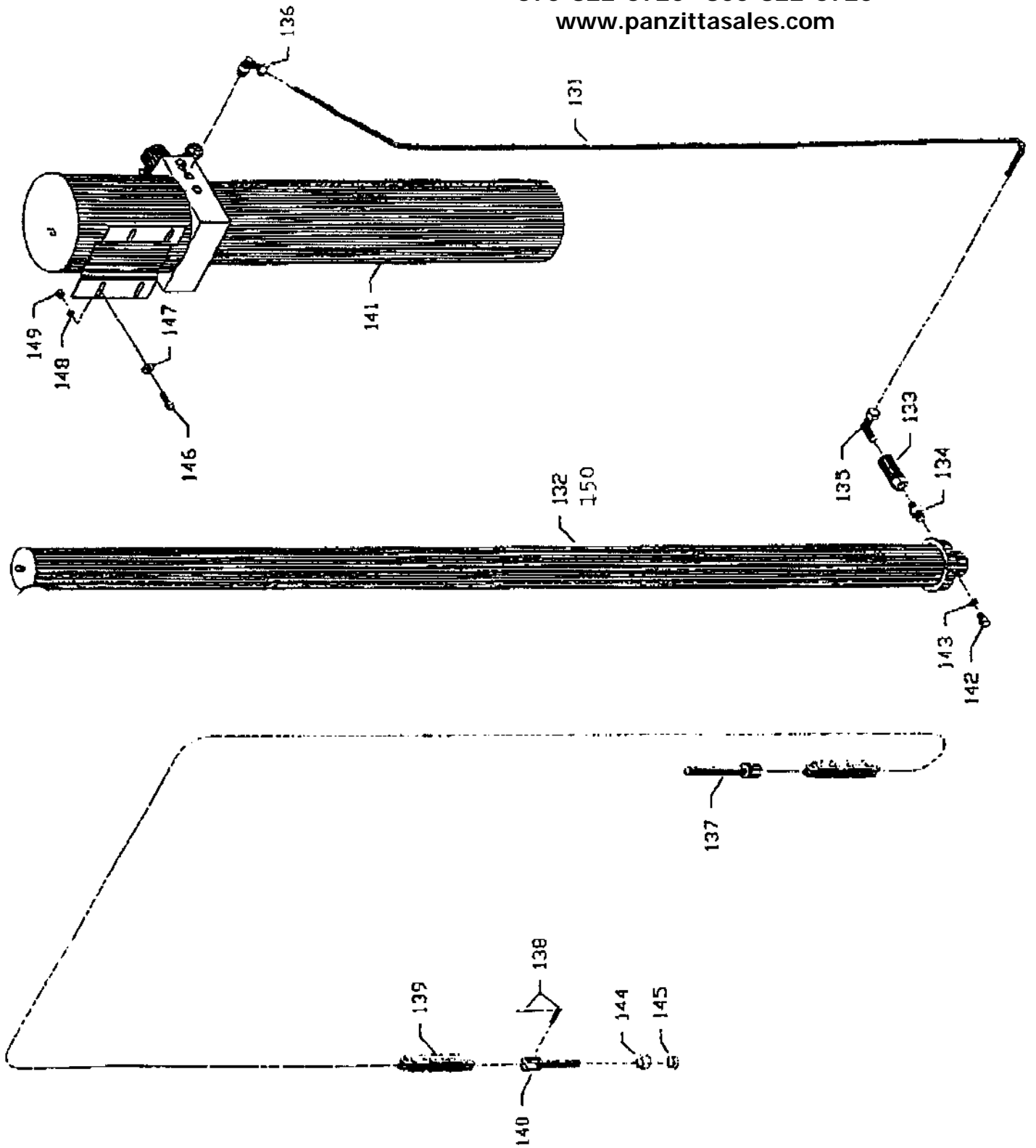


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ARM ASSEMBLY 7R70000A

NO	PART NUMBER	PART NAME	QTY
101	7R711000	LEFT SHORT SWING ARM	1
102	7R712000	SHORT SLIDE ARM	2
103	7R713000	SHORT ARM PIN	2
104	7R721000	RIGHT SHORT SWING ARM	1
105	7R731000	LEFT LONG SWING ARM	1
106	7R732000	LONG SLIDE ARM	2
107	7R733000	LONG ARM PIN	2
108	7R741000	RIGHT LONG SWING ARM	1
109	LA000000	LIFT ADAPTER	4
110	LA000004	LIFT PAD	4
111	Ø5/16-18 X 1/2 PHMS	PHILIPS PANHEAD MACH. SCREW	16
112	300136	CLEVIS PIN	4
113	Ø3/32 X 1 CP	COTTER PIN	4
114	Ø3/8-16 X 3/4 HB	HEX BOLT G5	2
116	Ø5/16-18 X 1/2 HB	HEX BOLT G5	4
117	2000-112	CRESCENT RING (Ø1 1/8)	2
118	Ø3/8-16 X 5/8 HB	HEX BOLT G5	2
119	2000-150	CRESCENT RING (Ø1 1/2)	2

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CYLINDER/CHAIN ASSEMBLY 7R80000A

NO	PART NUMBER	PART NAME	QTY
131	300275	HYDRAULIC TUBE	1
132	7R800002	CYLINDER (Ø2 1/2 X 70)	1
133	7R800003 (AB-2103-00)	FLOW CONTROL VALVE	1
134	7R800004 (1/4FFS)	MALE PIPE NIPPLE (1/4NPT)	1
135	7R800005 (6CBUS)	MALE PIPE ELBOW (1/4NPT)	1
136	7R800006 (6CSBUS)	STRAIGHT THREAD ELBOW	1
137	7R900001	MAIN CLEVIS	1
138	7R900002	CLEVIS PIN AND CUTTER PINS	2/4
139	7R900003	LEAF CHAIN (BL634-481L)	1
140	7R900004	SUB CLEVIS	1
141	AB-1047-A (1 PHASE)	POWER PACK	1
141	AB-1015-B (3 PHASE)	POWER PACK	1
142	Ø3/8-16 X 5/8 HB	HEX BOLT G5	1
143	Ø3/8 SLW	SPLIT LOCK WASHER	1
144	Ø9/16-18 HN	HEX NUT	2
145	Ø9/16-18 HJN	HEX JAM NUT	2
146	Ø5/16-18 X 1 HB	HEX BOLT G5	4
147	Ø5/16 FW	FLAT WASHER	4
148	Ø5/16 SLW	SPLIT LOCK WASHER	4
149	Ø5/16-18 HN	HEX NUT	4
150	300290	SEAL KIT - CYLINDER	1