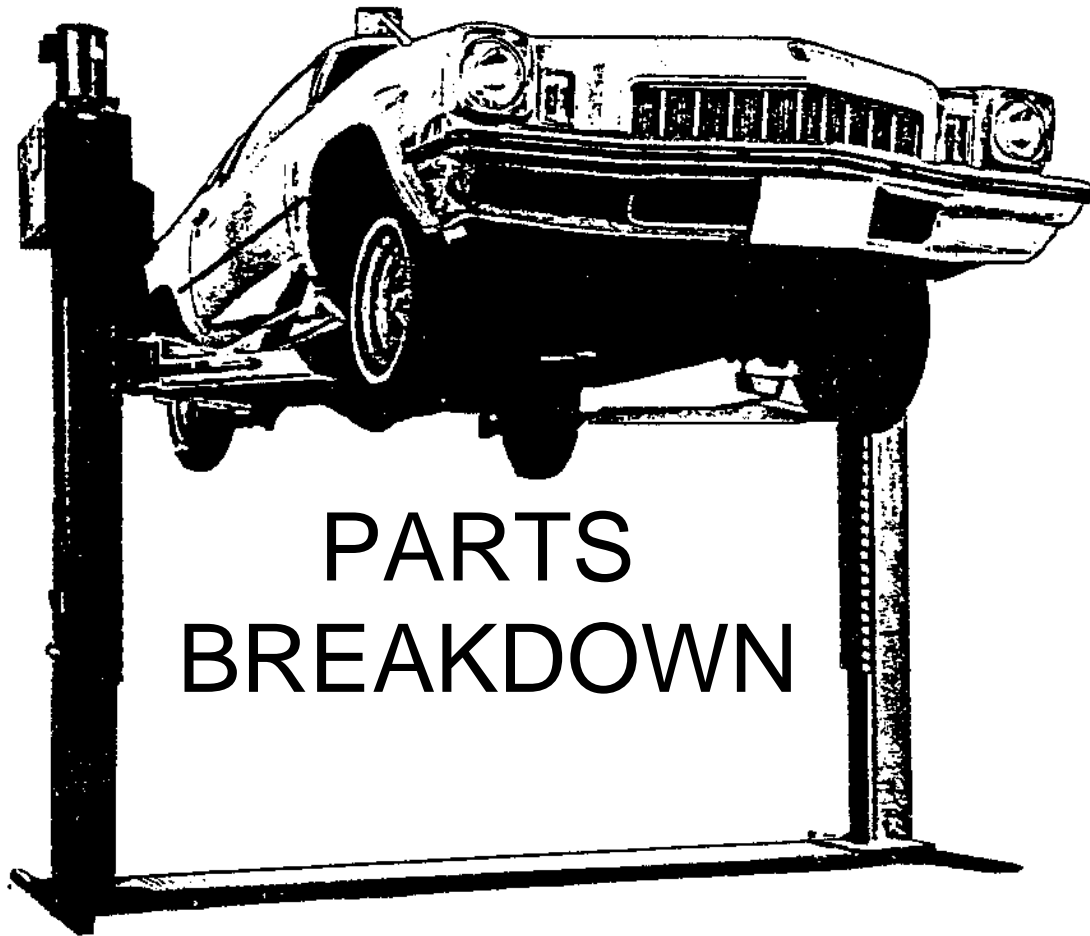


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TP-7 SINGLE PHASE THREE PHASE



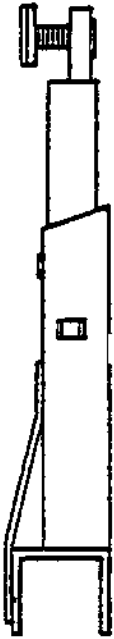
PARTS
BREAKDOWN

BENWIL
INDUSTRIES, INC.

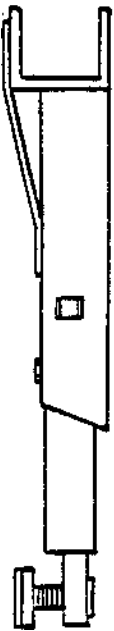
TP-7.max

PARTS BREAKDOWNS

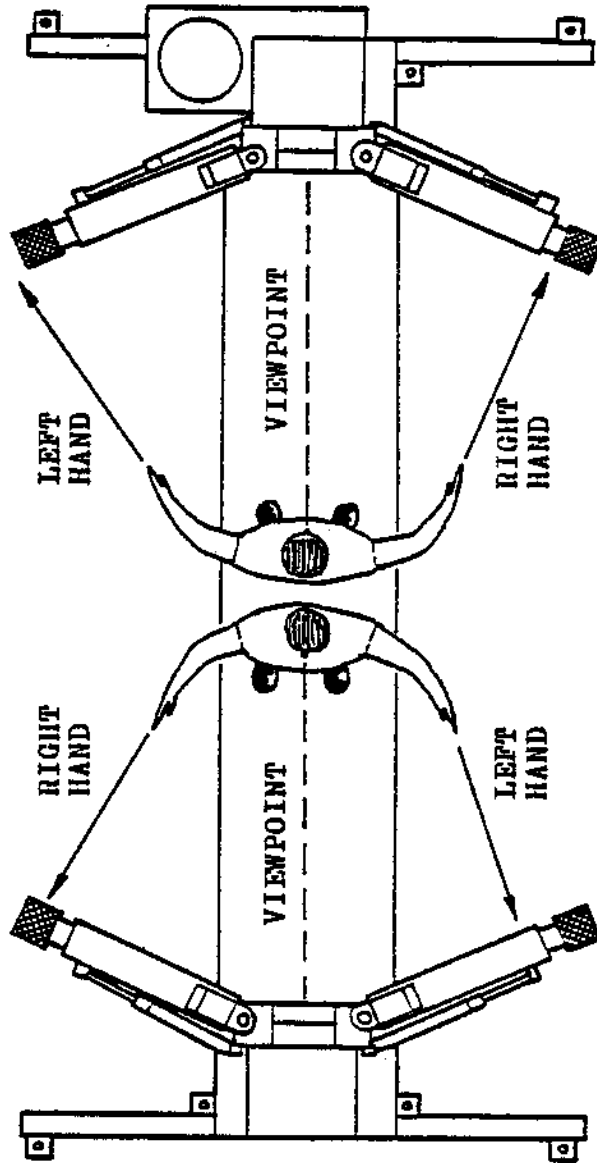
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PART No.
LEFT HAND 205125

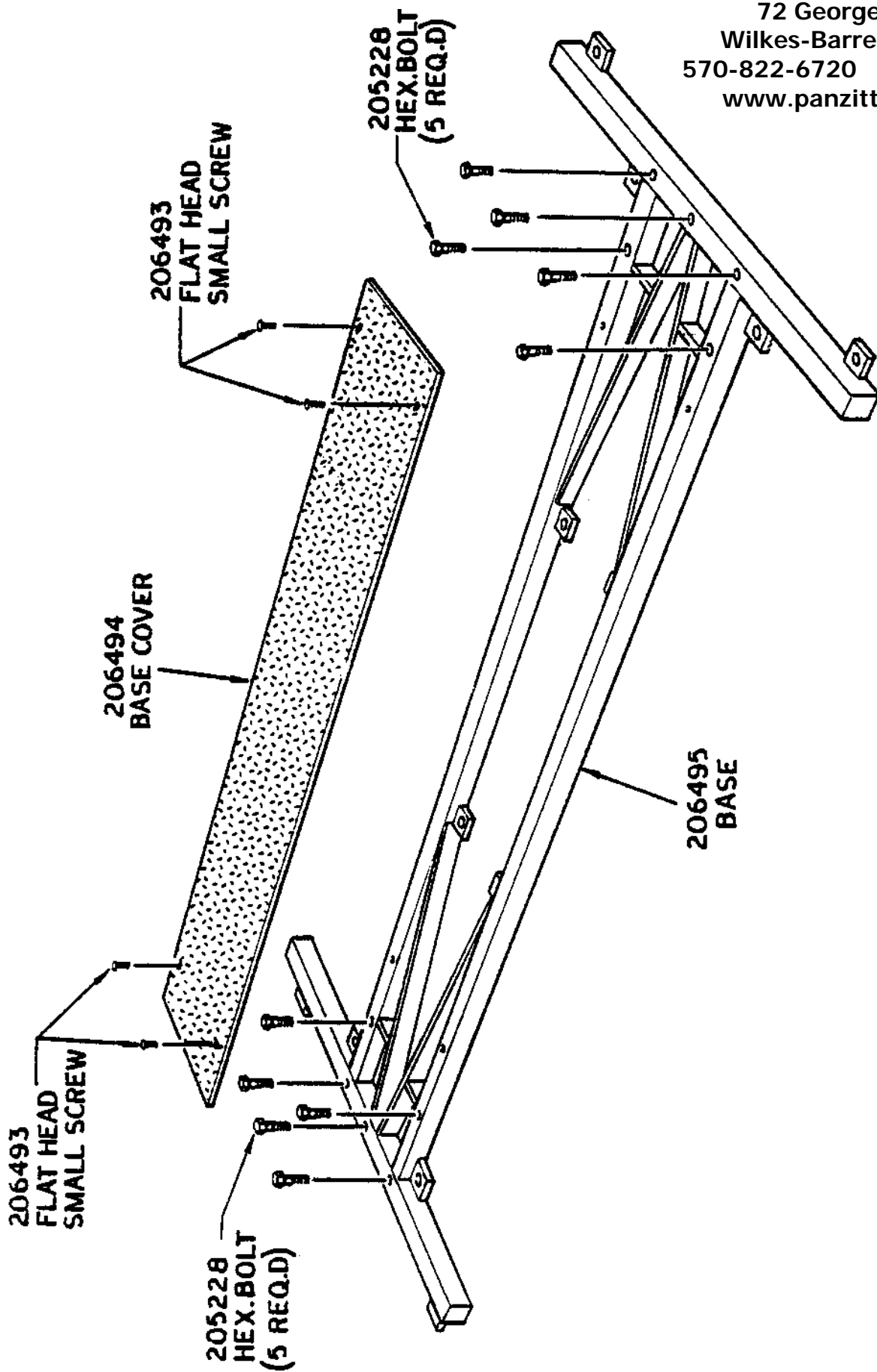


PART No.
RIGHT HAND 204049



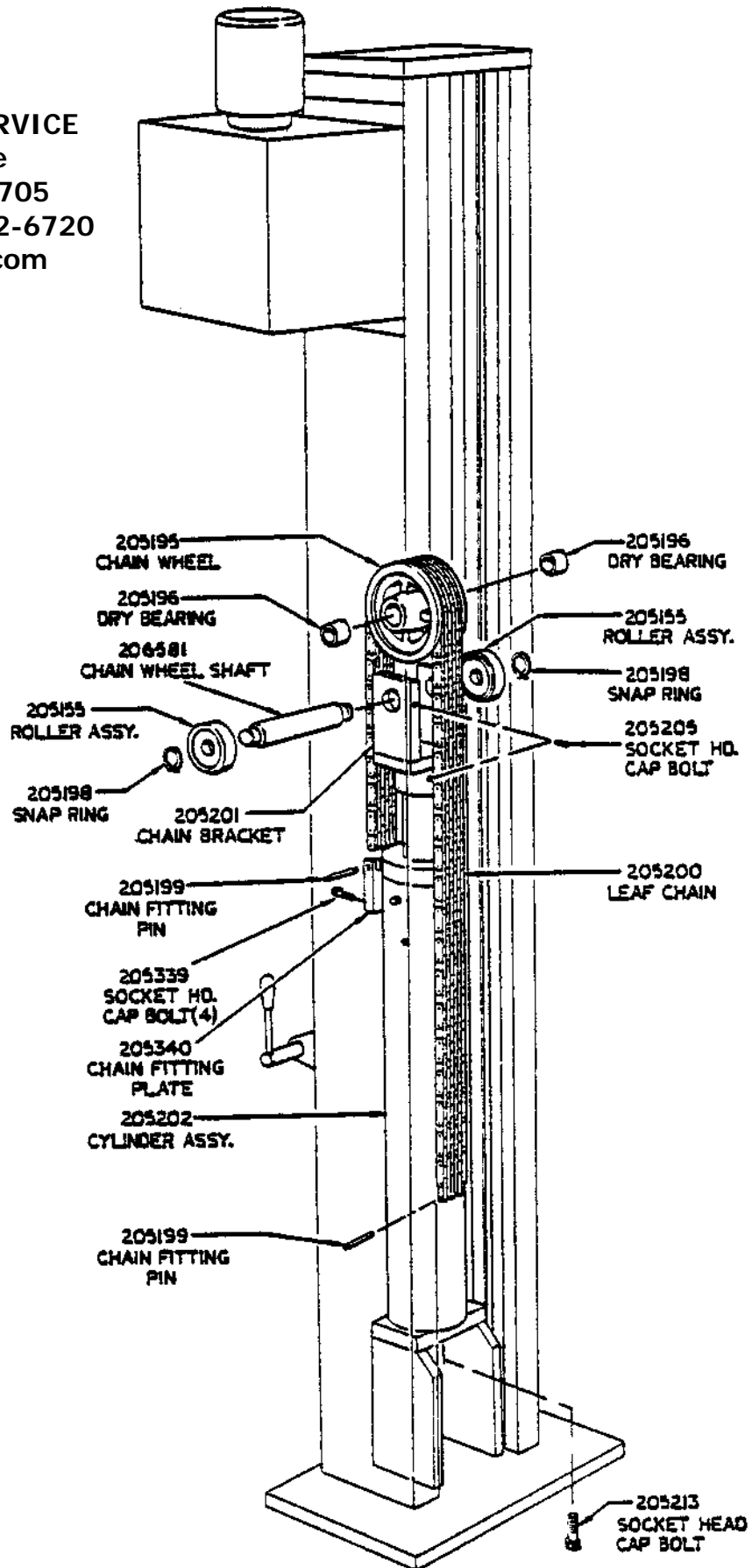
HOW TO VIEW ARMS FOR ORDERING

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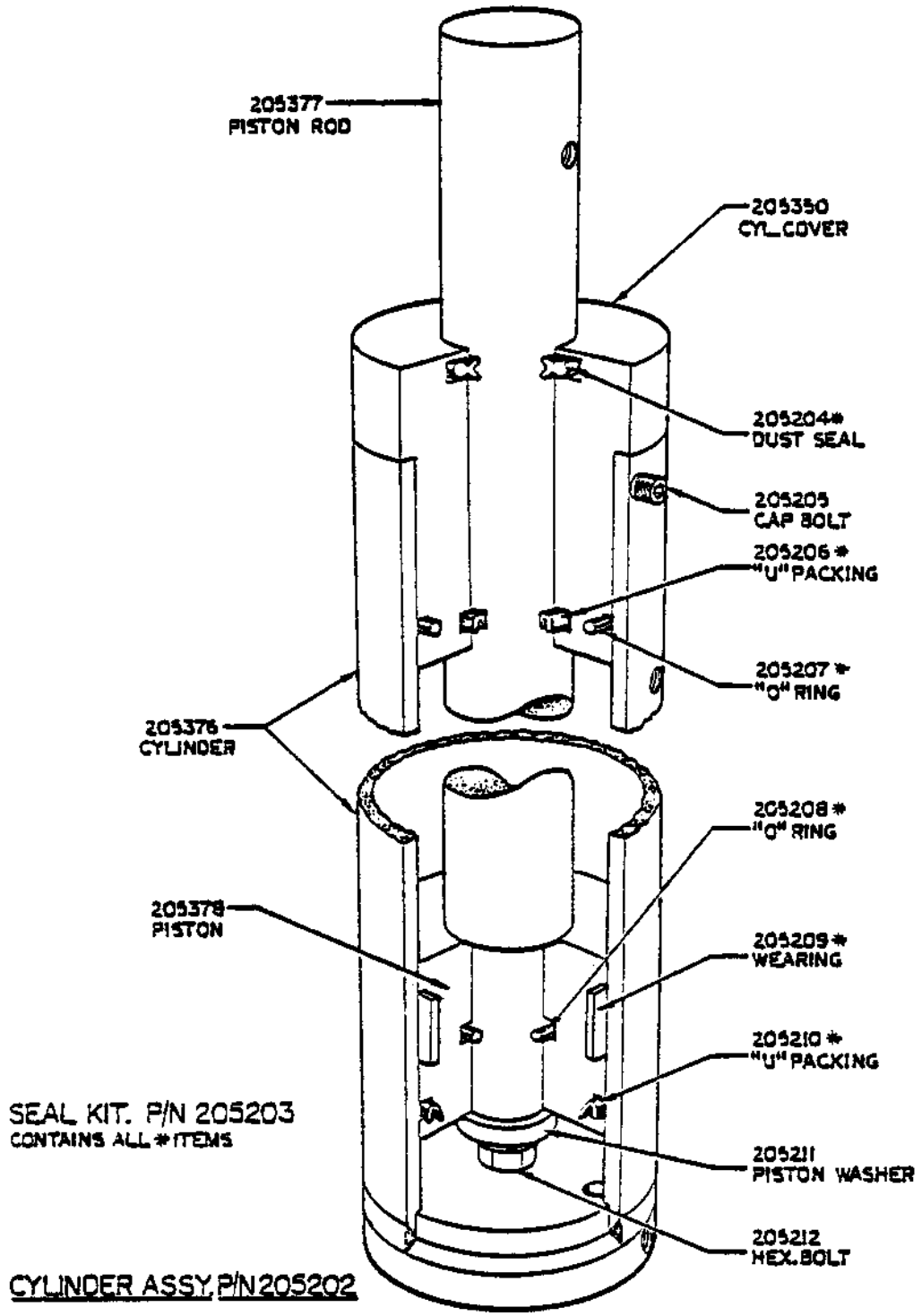
BASE & HARDWARE

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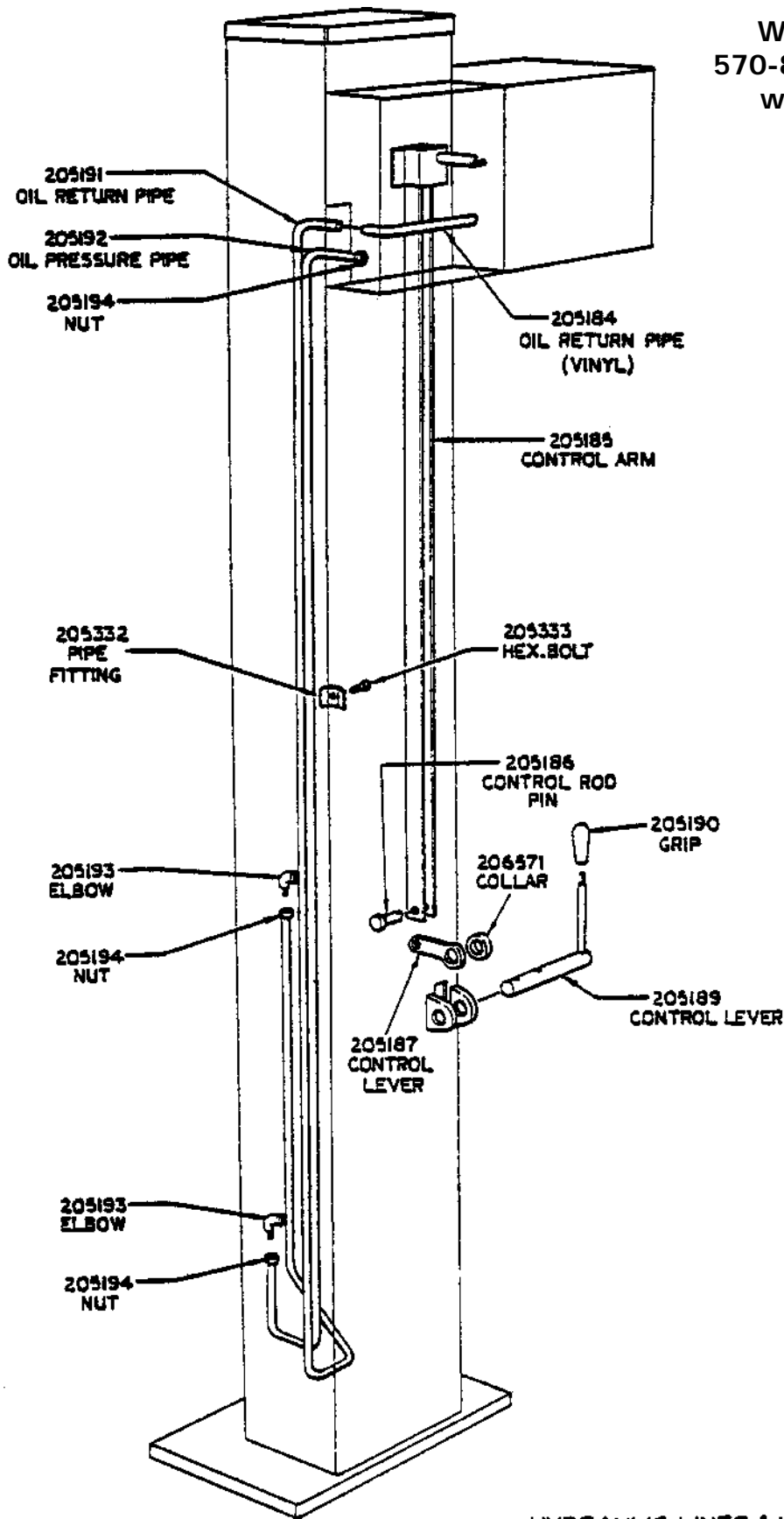


LEAF CHAIN & WHEEL ASSEMBLY

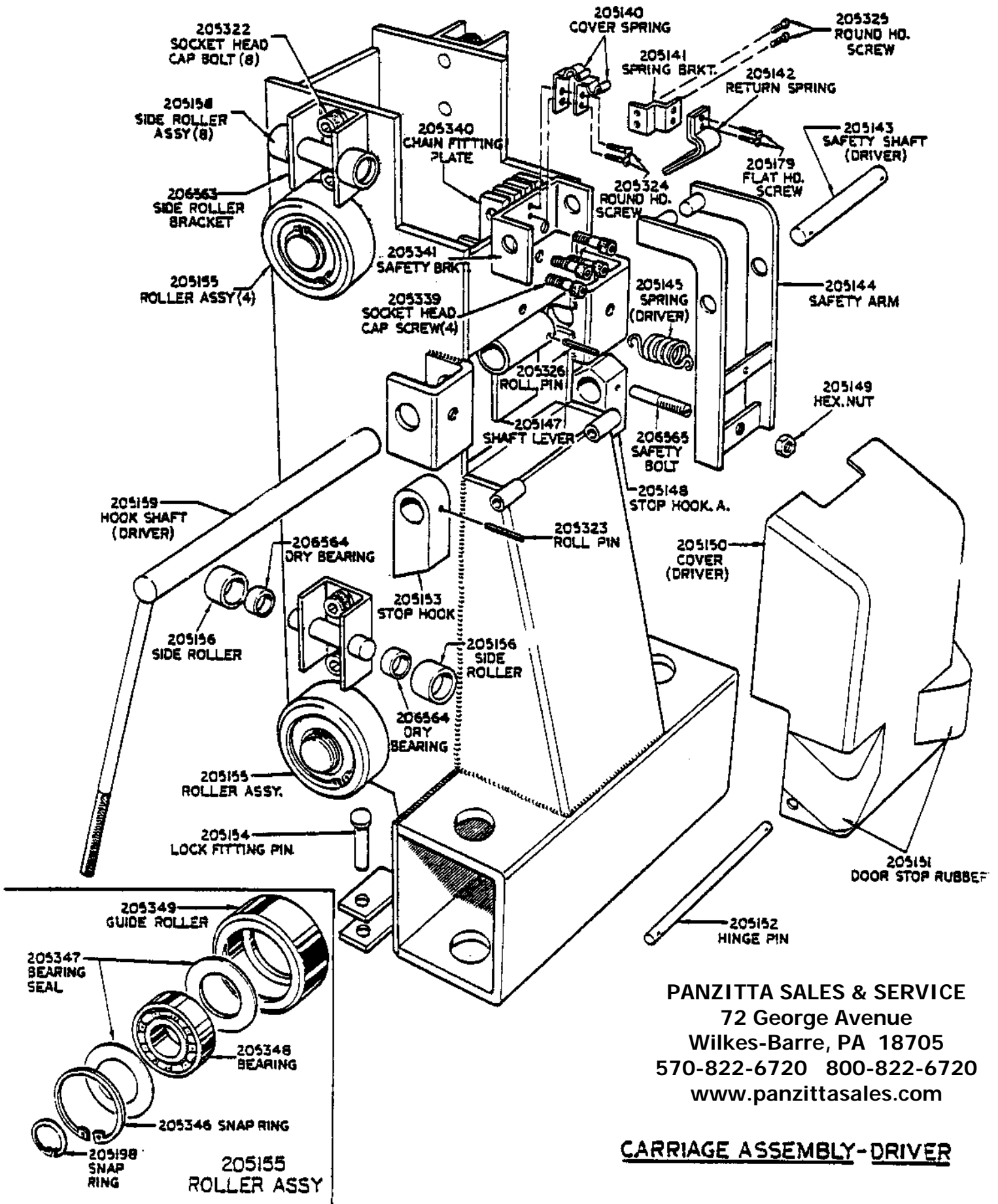
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TP-7.max

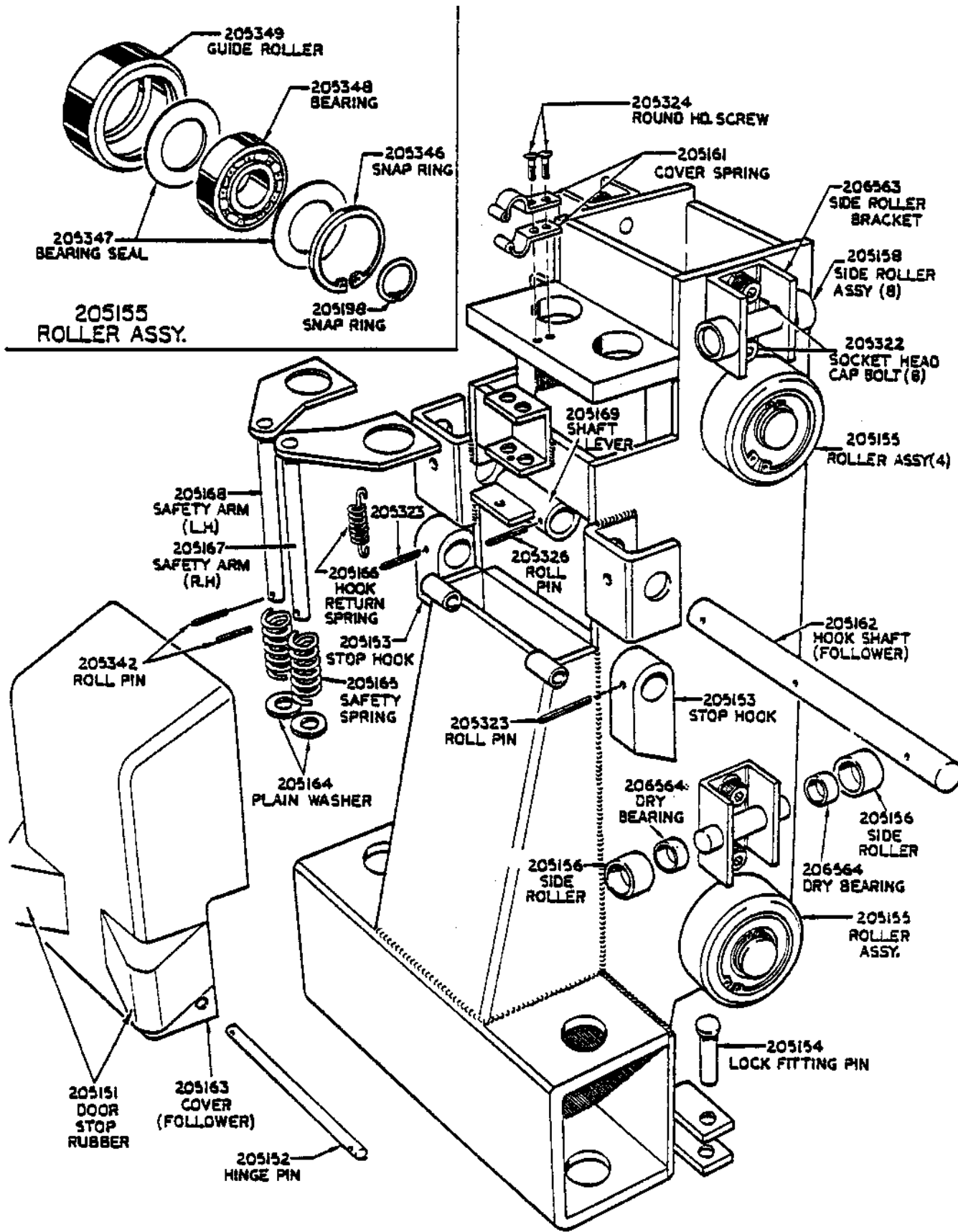


HYDRAULIC LINES & UNIT CONTROLS



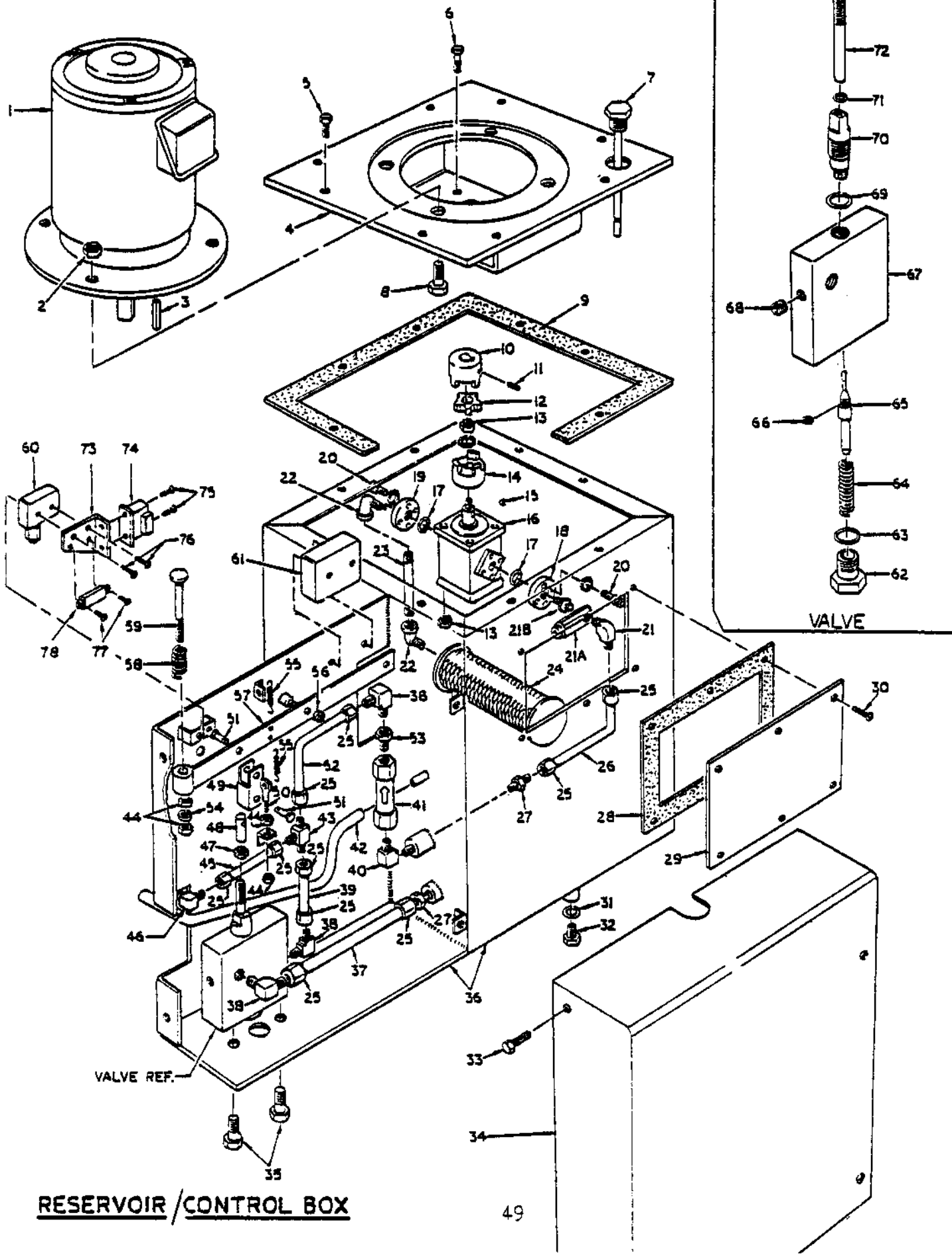
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CARRIAGE ASSEMBLY-DRIVER



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CARRIAGE ASSEMBLY-FOLLOWER

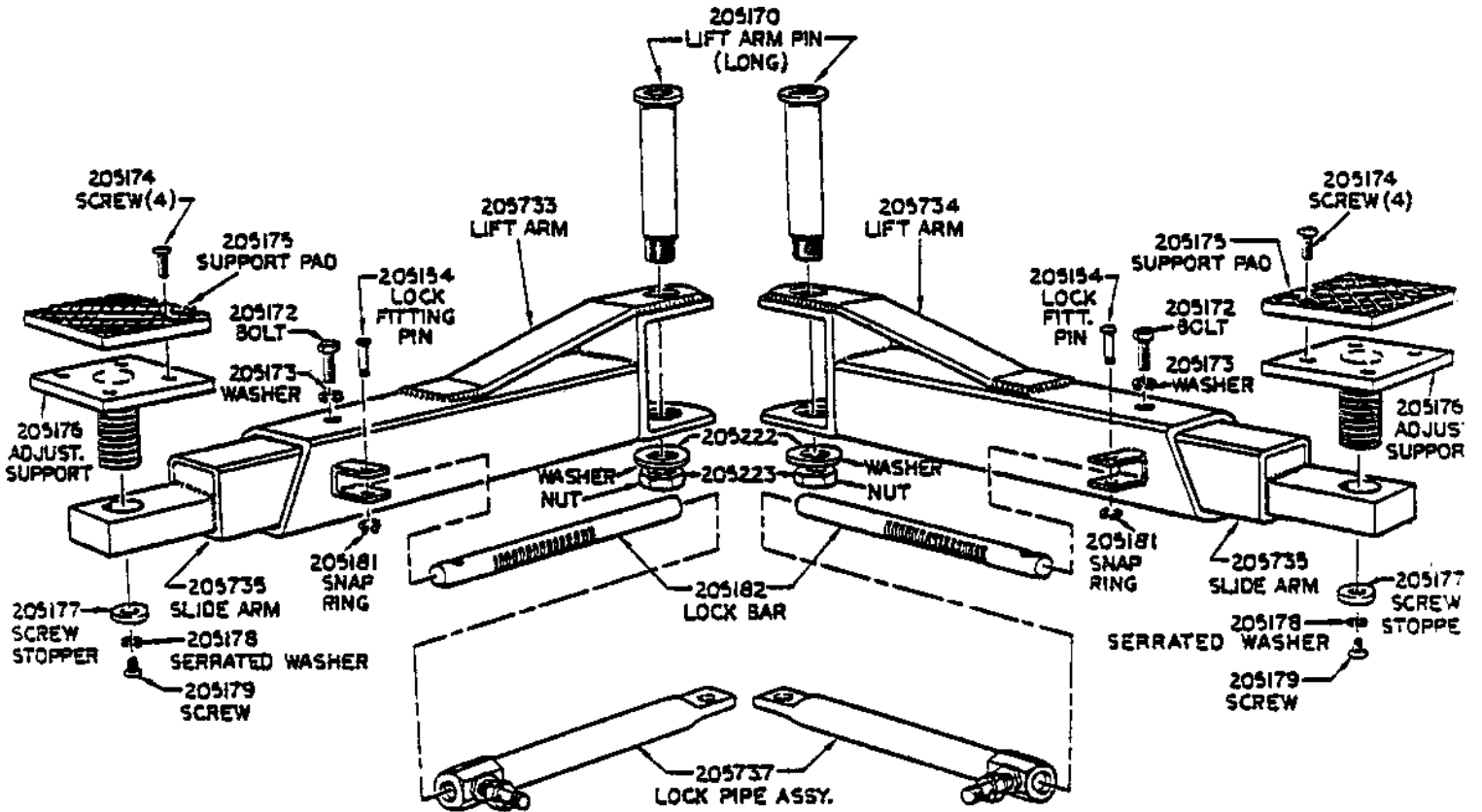


RESERVOIR/CONTROL BOX

| No. | DESCRIPTION | PART No. | QTY |
|-----|------------------------|----------|-----|
| 1 | Upright motor-1 Phase | 206496 | 1 |
| | Upright motor-3 Phase | 206497 | 1 |
| 2 | Hex.nut | 206534 | 4 |
| 3 | Key-1 Phase | 206531 | 1 |
| | Key-3 Phase | 206567 | 1 |
| 4 | Motor/Pump bracket | 206529 | 1 |
| 5 | Hex.bolt | 205311 | 8 |
| 6 | Hex.bolt | 205313 | 4 |
| 7 | Level bar | 205308 | 1 |
| 8 | Hex.bolt | 206566 | 4 |
| 9 | Packing | 205315 | 1 |
| 10 | Coupling B-1 Phase | 206596 | 1 |
| | Coupling B-3 Phase | 206568 | 1 |
| 11 | Socket head cap screw | 205235 | 1 |
| 12 | Cushion rubber | 205236 | 1 |
| 13 | Hex.nut | 205237 | 5 |
| 14 | Coupling A | 205238 | 1 |
| 15 | Key | 205244 | 1 |
| 16 | Gear pump | 205243 | 1 |
| 17 | "O" Ring | 205242 | 2 |
| 18 | Pump joint | 205245 | 1 |
| 19 | Suction joint | 205239 | 1 |
| 20 | Socket head cap bolt | 205240 | 2 |
| 21 | Male elbow | 205193 | 1 |
| 21A | Relief valve | 206540 | 1 |
| 21B | Nipple | 206541 | 1 |
| 22 | Male/Female elbow | 205241 | 2 |
| 23 | Suction pipe | 205250 | 1 |
| 24 | Suction filter | 205249 | 1 |
| 25 | Nut | 205194 | 10 |
| 26 | Pump joint pipe | 205247 | 1 |
| 27 | Connector | 205248 | 2 |
| 28 | Gasket | 205316 | 1 |
| 29 | Cover | 205317 | 1 |
| 30 | Round head small screw | 205318 | 6 |
| 31 | "O" Ring | 205273 | 1 |
| 32 | Hex.bolt | 205274 | 1 |
| 33 | Hex.bolt | 205345 | 4 |
| 34 | Cover | 205276 | 1 |
| 35 | Hex.bolt | 205344 | 2 |
| 36 | Oil tank assembly | 205275 | 1 |
| 37 | Oil return pipe | 205271 | 1 |

| No. | DESCRIPTION | PART No. | QTY |
|-----|-----------------------|----------|-----|
| 38 | Right elbow | 205193 | 3 |
| 39 | Oil return pipe | 205270 | 1 |
| 40 | Male/Female elbow | 205259 | 1 |
| 41 | Check valve | 205268 | 1 |
| 42 | Overflow hose (REF.) | 205184 | 1 |
| 43 | Union Tee | 205266 | 1 |
| 44 | Hex.nut | 205256 | 4 |
| 45 | Joint pipe | 205265 | 1 |
| 46 | Right union elbow | 205264 | 1 |
| 47 | Hex.nut | 205263 | 1 |
| 48 | Valve adjuster | 205262 | 1 |
| 49 | Valve adjuster joint | 205251 | 1 |
| 50 | Neutral adjuster bolt | 205260 | 1 |
| 51 | Pin | 205257 | 2 |
| 52 | Check pipe | 205259 | 1 |
| 53 | Bushing | 205267 | 1 |
| 54 | Plain washer | ----- | 1 |
| 55 | Neutralizer spring | 205258 | 2 |
| 56 | Hex.nut | 205343 | 1 |
| 57 | Switch lever | 205255 | 1 |
| 58 | Switch plunger spring | 205254 | 1 |
| 59 | Switch pin | 205253 | 1 |
| 60 | Micro switch | 205252 | 1 |
| 61 | Magnet switch-1 Phase | 205387 | 1 |
| | Magnet switch-3 Phase | 206576 | 1 |
| 62 | Valve socket | 205277 | 1 |
| 63 | "O" Ring | 205278 | 1 |
| 64 | Valve spring | 205279 | 1 |
| 65 | Valve plunger | 205280 | 1 |
| 66 | "O" Ring | 205281 | 1 |
| 67 | Valve body | 205272 | 1 |
| 68 | Socket head cap plug | 205282 | 1 |
| 69 | "O" Ring | 205283 | 1 |
| 70 | Valve housing | 205284 | 1 |
| 71 | "O" Ring | 205285 | 1 |
| 72 | Valve rod | 205286 | 1 |
| 73 | Trance bracket | 206535 | 1 |
| 74 | Trance | 206536 | 1 |
| 75 | Flat head small screw | 205334 | 2 |
| 76 | Flat head small screw | 206577 | 2 |
| 77 | Flat head small screw | 206539 | 2 |
| 78 | Terminal | 206537 | 1 |

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SWING ARM. L.H.
 FOLLOWER POST
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